

## **Parts Manual**

## Cummins Onan

Performance you rely on.™



## **Generator Set**

NHM (Spec A-H)

#### MODEL IDENTIFICATION

To avoid errors or delay in filling your parts order, always give the MODEL, SPEC NO. and SERIAL NO. from the Onan nameplate.

For handy reference, insert your nameplate information in the spaces below.

MODEL AND SPEC NO.

SERIAL NO.

DIGITAL CONTROL SOFTWARE VERSION AND DATE (IF APPLICABLE)

### **SAFETY PRECAUTIONS**

The following symbols are used in Onan manuals to alert users to the potentially dangerous conditions relating to maintenance of equipment and replacement of parts. Please read and observe.

**▲ DANGER** 

This symbol warns of immediate hazards which will result in severe personal injury or death.

**△WARNING** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or death.

**△CAUTION** 

This symbol refers to a hazard or unsafe practice which can result in severe personal injury or product or property damage.

#### PRODUCT SAFETY PRECAUTIONS

**△**WARNING

Service and repair of Onan equipment must be performed by trained, experienced personnel only. Improper service or repair may result in property damage, severe personal injury or death. Do not use this catalog as a guide to servicing your equipment. Read and follow the IMPORTANT SAFETY INSTRUCTIONS in the Service Manual appropriate for the equipment you are working on.

**△WARNING** 

Contact with USED ENGINE OILS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When checking or changing engine oils take all necessary precautions not to ingest, breathe the fumes or contact the used oil.

**△WARNING** 

Contact with ASBESTOS has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUCTIVE TOXICITY. When handling engine gaskets take all necessary precautions not to ingest, breathe or contact the dust from the gaskets! Use adequate ventilation and wear protective gloves, masks and clothing!

**△WARNING** 

Contact with BENZINE and LEAD, found in gasoline, fuel additives and solvents has been identified by a United States federal agency and some USA state agencies as causing CANCER or REPRODUC-TIVE TOXICITY. When checking, draining or adding gasoline and fuel additives or using solvents take all necessary precautions not to ingest, breathe the fumes or contact the liquids. Use adequate ventilation and wear protective gloves, masks and protective clothing!

#### Introduction

This manual applies to the standard NHM Recreational Vehicle Generator Set as listed in the Generator Set Data Table. Parts are arranged in groups of related items and each illustrated part is identified by a reference number corresponding to the same reference number in the parts list. Parts illustrations are typical. Using the model and specification number from your generator set nameplate, select parts that apply to your set. Right and left sides are determined by facing the engine end (front) of the set.

#### **Generator Set Data Table**

		ELECTRICAL DATA						
MODEL**	WATTS	VOLTS	HERTZ	WIRE	PHASE			
6.5NHM-FA/*	6,500	120	60	2	LP			
7.0NHM-FA/*	7,000	120	60	2	Gasoline			
,	<i>'</i>							

<sup>\* –</sup> The diagonal line (/) in the model and specification number separates generator set characteristics from the specification number and letter. The specification number denotes customer requested options or deviations from a standard (1A, 1B, etc.) model. The specification letter advances (A to B, B to C, etc.) with major manufacturing changes.

<sup>\*\* -</sup> See Back of Book for W/D Information.

Actuator, Governor, 17 Charger, Battery, 28 Adapter, Air Cleaner (Gasoline), 19, 21 Clip, Air Housing Moulding, 39 Adapter, Air Cleaner (LP), 23 Clip, Choke Housing Tube Retaining, 19 Adapter, Generator, 33 Clip, Control Rod (Begin Spec B), 17 Adapter, Oil Drain, 32 Clip, Control Rod (Spec A), 16 Adapter, Oil Fill Tube, 31 Clip, Diaphragm Mounting "U", 19 Adapter, Oil Filter, 29 Clip, Fuel Line Retainer, 37 Adapter, Pipe, 25 Clip, Fuse, 45 Adapter, Preheater, 19, 21 Clip, Preheater Hose, 19 Clip, Spark Plug Wire, 39 Backplate, Air Housing, 39 Coil, Ignition, 33 Baffle, Preheater, 19, 21 Components, Gasoline Carburetor, 22 Ball, Bearing, 14 Connector, Fuel Tank Barbed Hose, 41 Ball, Governor, 10 Connector, Hose, 21 Base, Oil, 30 Control, 45 Bearing, Ball, 43 Control, Ignition, 33 Bearing, Camshaft, 9 Controller, Governor, 37 Bearing, Connecting Rod, 9 Coupling, Fuel Tank Hose, 41 Bearing, Crankshaft, 9 Cover, Air Housing Cylinder, 39 Bearing, Needle, 14 Cover, Air Housing Governor Access, 39 Bearing, Rear Crankshaft, 7 Cover, Air Housing Top, 39 Block, Brush, 43 Cover. Air Inlet. 19, 21 Block, Cylinder, 7, 9 Cover, Breaker Box Opening, 7 Block, Generator Brush, 43 Cover, Breather, 7 Block, Terminal, 45 Cover, Brush Block Access, 43 Board, PC, 45 Cover, Choke, 19 Bracket, Cable Adjust, 16 Cover, Choke Housing, 19 Bracket, Choke Mounting, 19 Cover, Control, 45 Bracket, Control Box Mounted Fuse Holder, 45 Cover, Hard Plastic Switch, 45 Bracket, Diaphragm Mounting, 19 Cover, Rubber Switch, 45 Bracket, Fuel Pump, 37 Cover, Tailpipe Access, 35 Bracket, Governor Adjust, 16 Cover, Underfloor Housing Rear Panel, 40 Bracket, Housing Mounting, 23 Cover, Valve, 7 Bracket, Ignition Coil, 33 Crankshaft, 12 Bracket, Ignition Control, 33 Cup, Governor, 10 Bracket, Oil Fill Tube Support, 31 Cup, Oil Pickup, 30 Bracket, Relay, 45 Bracket, Resistor Mounting, 27 Diagram, Wiring, 57 Bracket, Voltage Regulator, 45 Diaphragm, Pulloff, 19 Bracket, Voltage Regulator Mounting, 28 Diode, 49 Breaker, Battery Charger Circuit, 28 Drain, Oil Filter, 29 Breaker, Control Circuit, 45 Elbow, Hose, 21 Brush, Generator, 43 Elbow, Reducing, 25 Bushing, Fuel Tank Reducer, 41 Elbow, Regulator Reducing, 24 Bushing, Isolator, 37 Elbow, Street, 19, 21 Bushing, Piston Pin, 9 Element, Air Cleaner (Gasoline), 19, 21 Cable, Governor Flexible Adjust, 16 Element, Air Cleaner (LP), 23 Cable, Spark Plug, 33 Element, Choke, 19 Cable, Starter, 26 Element, Fuel Filter (LP) (Begin Spec F), 25 Camshaft (Begin Spec B), 11 Element, Fuel Filter (LP) (Spec A-E), 24 Camshaft (Spec A), 10 Exhaust Options, 35 Cap, Oil Fill, 30 Extension, Oil Drain, 32 Cap, Starter Drive, 26 Fan, Generator, 43 Cap, Vinyl, 19, 21 Filter, Breather, 7 Capacitor, 33 Filter, Fuel (Gasoine) (Begin Spec B), 21 Carburetor, Gasoline, 19, 21

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Filter, Fuel (Gasoline) (Begin Spec B), 19

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Tube, Extended Oil Fill, 31

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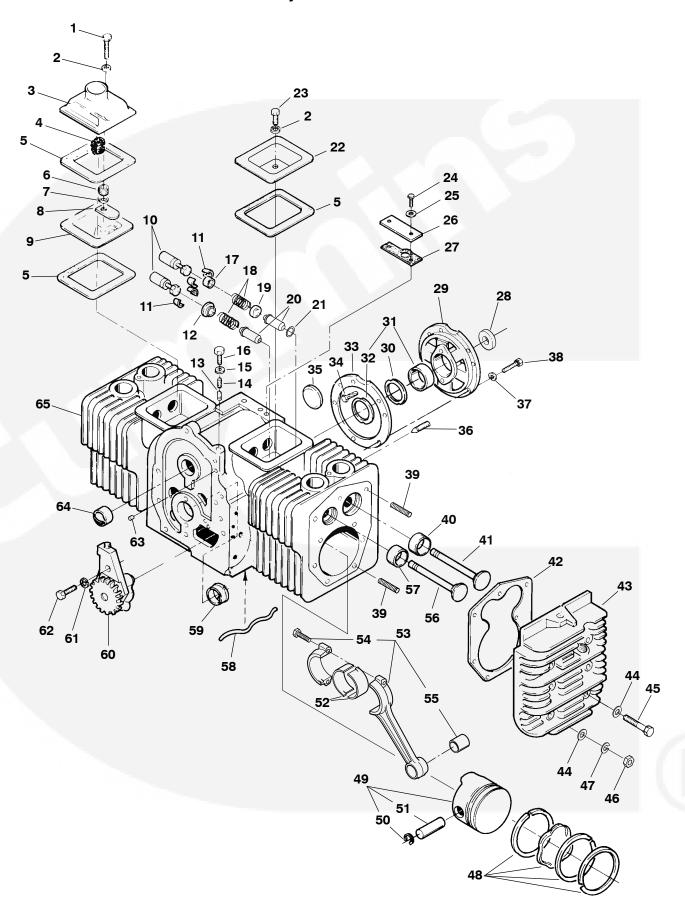
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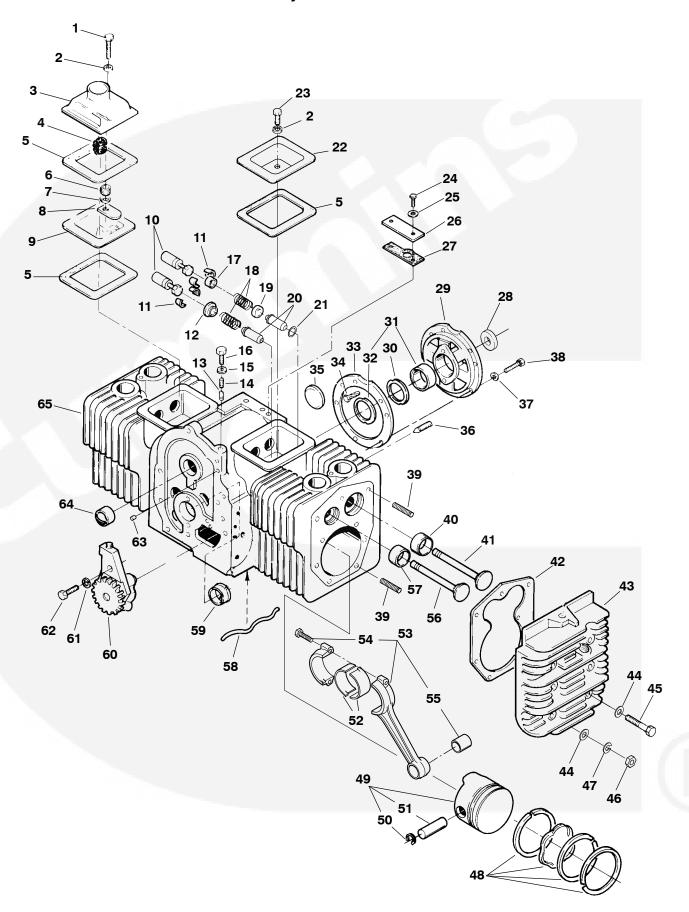
Wheel, Blower, 13

Yoke, Governor Shaft, 14



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REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	800-0013	1	Screw, Hex Head Cap (1/4-20 x 2-1/2")	36	803-0071	2	Screw, Socket Set (3/8-16 x 5/8")
2	526-0063	2	Washer, Copper Flat (1/4")	37	526-0402	5	Washer, Flat (.395")
3	123-1654	1	Cover, Left Side Breather	38	800-0051-01	5	Screw, Hex Head Cap
4	123-1871	1	Filter, Breather				(3/8-16 x 1-1/4")
5	110-3575	3	Gasket, Valve Cover	39			Stud, Cylinder Head Mounting
6	123-1174	1	Spring, Breather Valve				Begin Spec C
7	526-0018	1	Washer, Flat (1/4")		520-0919	8	3/8 x 2-19/32" (Install 4
8	123-1175	1	Reed, Breather Valve				Bottom Holes - RH, LH
9	123-1653	1	Pan, Breather				Heads)
10			Tappet, Valve		520-0876	4	3/8 x 2-3/4" (Install 2 Top
	115-0006	4	Standard				Holes - RH, LH Heads)
	115-0006-02	4	.002" Oversize		520-0918	8	3/8 x 3" (Install 4 Middle
	115-0006-05	4	.005" Oversize				Holes - RH, LH Heads)
11	110-0639	8	Lock, Valve Spring	40			Seat, Intake Valve
12			Rotocap, Exhaust Valve		110-3655	2	Standard
	110-0904	2	Gasoline Units		110-3655-02	2	.002" Oversize
	110-0904	4	LP Units		110-3655-05	2	.005" Oversize
13	120-0398	1	Plunger, Bypass Valve		110-3655-10	2	.010" Oversize
14	120-0140	1	Spring, Bypass Valve		110-3655-25	2	.025" Oversize
15	526-0066	1	Washer, Copper Flat (3/8")	41	110-1718	2	Valve, Intake
16	801-0050	1	Screw, Hex Head Cap	42	110-2987	2	Gasket, Cylinder Head
			(3/8-24 x 7/8")	43	110-3549	2	Head, Cylinder
17	110-0893	2	Washer, Intake Valve Spring	44	526-0250	20	Washer, Flat (Special)
			Retainer (Special)	45	800-0590	20	Screw, Hex Head Cap
18	110-0539	4	Spring, Valve				Spec A, B (Special)
19	110-3604	2	Seal, Intake Valve Oil	46	104-0091	20	Nut, Hex (Special) Begin Spec C
20			Guide, Valve	47	851-0029	24	Washer, Compression Lock
	110-3167	2	Exhaust				Begin Spec C (Special)
	110-3168	2	Intake	48			Kit, Piston Ring
21	110-3136	2	Gasket, Intake Valve Guide				Specs A,B
22	110-1624-01	1	Cover, Right Side Valve		113-0296	2	Standard
23	800-0011	1	Screw, Hex Head Cap		113-0296-05	2	.005" Oversize
			(1/4-20 x 2")		113-0296-10	2	.010" Oversize
24	800-0004	2	Screw, Hex Head Cap		113-0296-20	2	.020" Oversize
			(1/4-20 x 5/8")		113-0296-30	2	.030" Oversize
25	740–1004	2	Washer, Flat (M6)				Begin Spec C
26	160–1345	1	Cover, Breaker Box Opening		113–0311	2	Standard
27	160–1368	1	Gasket, Breaker Box Opening		113-0311-05	2	.005 Oversize
28	509-0041	1	Seal, Rear Oil		113-0311-01	2	.010 Oversize
29	101-0439-01	1	Plate, Rear Bearing		113-0311-02	2	.020 Oversize
30			Shim, Crankshaft (Use as		113-0311-03	2	.030 Oversize
			Required)	49			Piston (Includes Pin and
	104-0776	1	.005"			_	Retaining Rings)
	104-0776-01	1	.003"		112-0265	2	Standard
31			Bearing, Rear Crankshaft		112-0265-05	2	.005 Oversize
			(Includes Thrust Washer)		112-0265-01	2	.010 Oversize
	101-0804	1	Standard		112-0265-02	2	.020 Oversize
	101-0804-02		.002" Undersize		112-0265-03	2	.030 Oversize
	101-0804-10		.010" Undersize	50			Ring, Retaining
	101-0804-20		.020" Undersize		518-0294	4	Specs A,B
	101-0804-30		.030" Undersize		112–0267	4	Begin Spec C
32	104-0575	2	Washer, Thrust (Special)	51	440.0000	•	Pin, Piston
33	101-0809	1	Gasket, Bearing Plate		112-0069	2	Specs A,B
34	516-0072	2	Pin, Bearing Stop Drive		112–0268	2	Begin Spec C
35	517-0048-01	1	Plug, Camshaft Opening Welch				
			(1–5/8")				

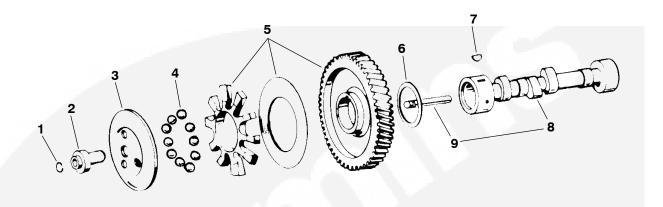


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REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
52	114–0188	4	Bearing, Connecting Rod Half Standard	58 59	120-0680	1	Tube, Cylinder Block Oil Bearing, Front Crankshaft
	114-0188-02 114-0188-10 114-0188-20 114-0188-30	4 4 4 4	.002" Undersize .010" Undersize .020" Undersize .030" Undersize		101-0805 101-0805-02 101-0805-10		(Flanged) Standard .002" Undersize .010" Undersize
53	114-0203	2	Rod, Connecting (Includes Bolt and Bushing)		101-0805-20 101-0805-30	1	.020" Undersize .030" Undersize
54	805-0010	4	Bolt, Connecting Rod Place (Special)	60	120-0491	1	Pump, Oil (Components Not Sold Separately)
55 56	114-0036	2	Bushing, Piston Pin Valve, Exhaust	61 62	740–1004 800–0007	2	Washer, Flat (M6) Screw, Hex Head Cap
	110–1719 110–1761	2 2	LP Engines Gasoline Engines	63	517-0067	1	(1/4-20 x 1") Plug, Core Hole
57	110-3462	2	Seat, Exhaust Valve Standard	64 65	101–0405 –	2 1	Bearing, Camshaft (Precision) Block, Cylinder (See Short
	110-3462-01 110-3462-02	2 2	.002" Oversize .005" Oversize				Block Catalog #932-0109)
	110-3462-03 110-3462-04	2 2	.010" Oversize .025" Oversize				

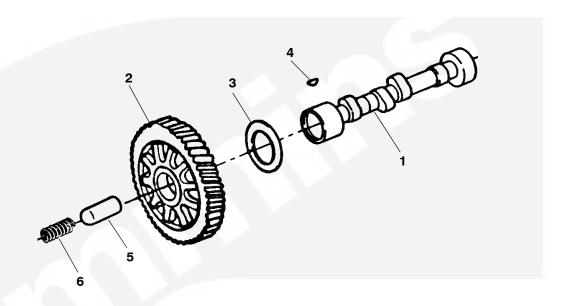
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#### Camshaft Spec A



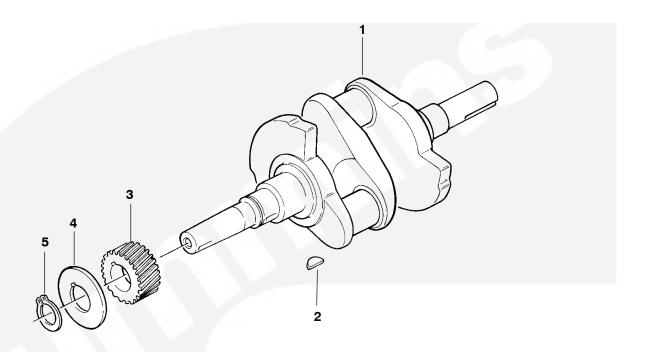
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	150-0078	1	Ring, Retaining	6	105-0541	1	Washer, Thrust
2	150-1519	1	Hub, Governor Cup	7	515-0001	1	Key, Woodruff
3	150-1520	1	Cup, Governor (Includes	8	105-0638	1	Camshaft (Includes Center Pin)
			Bushing)	9	150-0075	1	Pin, Center
4	510-0015	10	Ball, Governor				
5	105-0700	1	Gear, Camshaft (Includes Plate and Spacer)				

#### Camshaft Begin Spec B



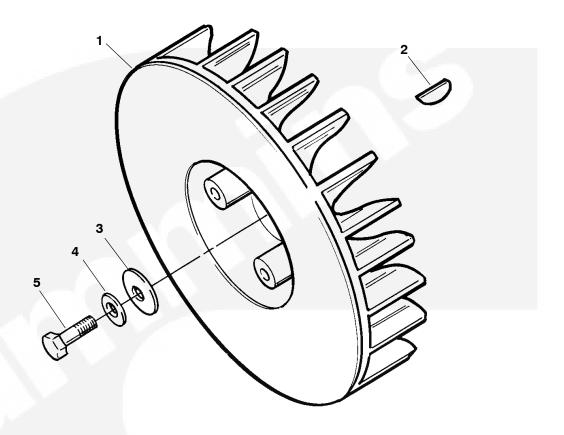
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	105-0676	1	Camshaft	4	515-0001	1	Key, Woodruff
2	105-0700	1	Gear (Includes Spacer and	5	105-0058	1	Plunger, Camshaft
			Plate)	6	105-0059	1	Spring, Plunger
3	105-0541	1	Washer, Thrust				

#### Crankshaft



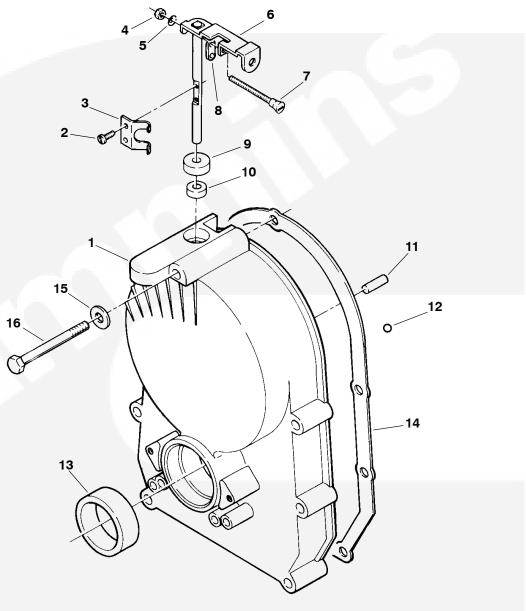
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	104-1736	1	Crankshaft	4	104-0043	1	Washer, Gear
2	515-0001	1	Key, Gear	5	518-0014	1	Ring, Retaining
3	104-0032	1	Gear, Crankshaft				-

#### **Blower Wheel**



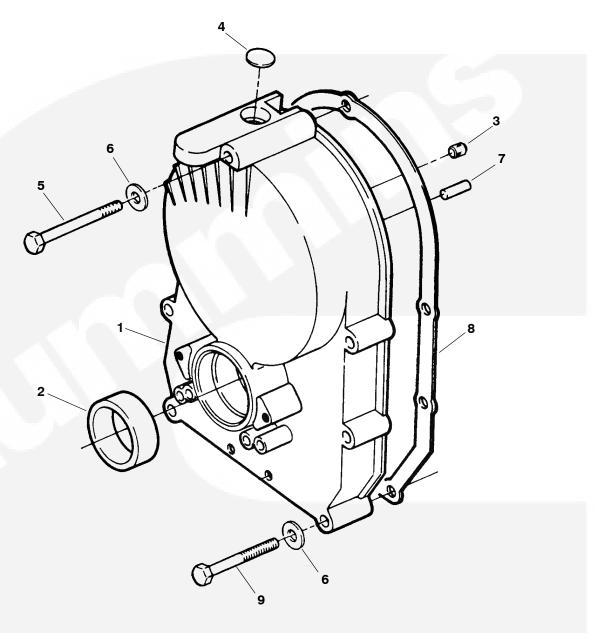
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-4705	1	Wheel, Blower	4	526-0356	1	Washer, Flat (7/16" x 1/8"Thk)
2	515-0098	1	Key, Blower Wheel				Special
3	526-0017	1	Washer, Flat (7/16" x 1/4"Thk)	5	104-0170	1	Screw (Special)

#### Gearcase Spec A



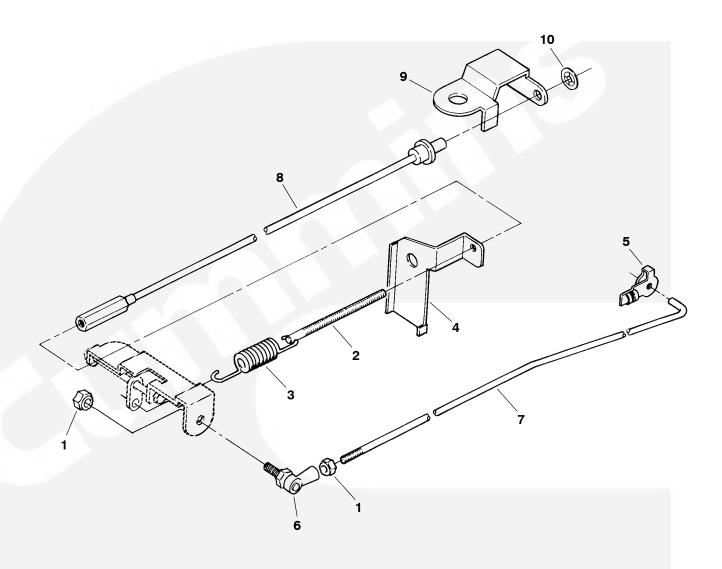
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	103-0804	1	Gearcase Assy (Includes Parts	10	510-0013	1	*Bearing, Needle
			Marked *)	11	516-0130	1	*Pin
2	815-0046	2	*Screw, Pan Head Machine	12	510-0014	1	*Ball, Bearing
			Cross Recessed	13	509-0040	1	*Seal, Crankshaft Oil (Front)
			(#8-32 x 3/8")	14	103-0810	1	Gasket, Gearcase
3	150-1187	1	*Yoke	15	526-0065	5	Washer, Copper Flat (5/16")
4	870-0328	1	*Nut, Self-Locking (#10-32)	16			Screw, Hex Head Cap
5	851-0031	1	*Washer, Conical Disc Spring		114-0022	4	5/16-18 x 1-3/4"
6	150-2002-04	1	*Shaft, Governor		800-0592	1	5/16-18 x 3-1/4"
7	150-2300	1	*Screw, Governor Adjust Guide (Special)				
8	150-1998	1	*Link, Governor Spring	* – F	Parts Included	in Gearc	ase Assy.
9	509-0008	1	*Seal, Oil				

#### Gearcase Begin Spec B



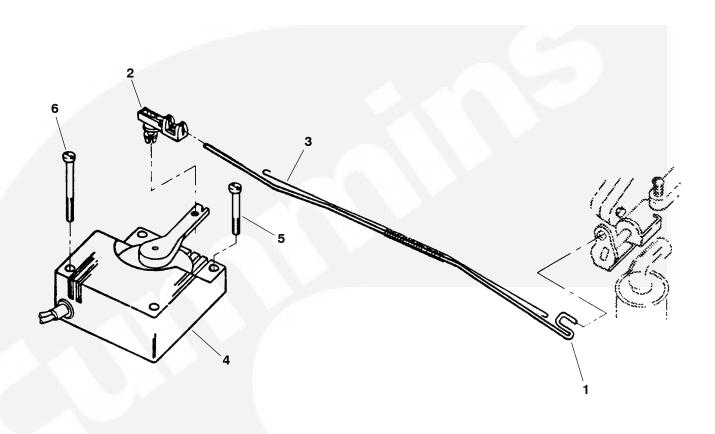
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	103-0813	1	Gearcase Assy (Includes Seal	6	526-0065	5	Washer, Flat
			and Plugs)	7	516-0141	2	Pin, Alignment
2	509-0040	1	Seal, Oil	8	103-0810	1	Gasket, Gearcase
3	516-0051	1	Plug, Gearcase	9	800-0032-01	4	Screw, Hex Head Cap
4	517-0293	1	Plug, Expansion				(5/16-18 x 1-3/4")
5	800-0545	1	Screw, Hex Head Cap				,
			(5/16–18 x 2–3/4")				

## Governor Spec A



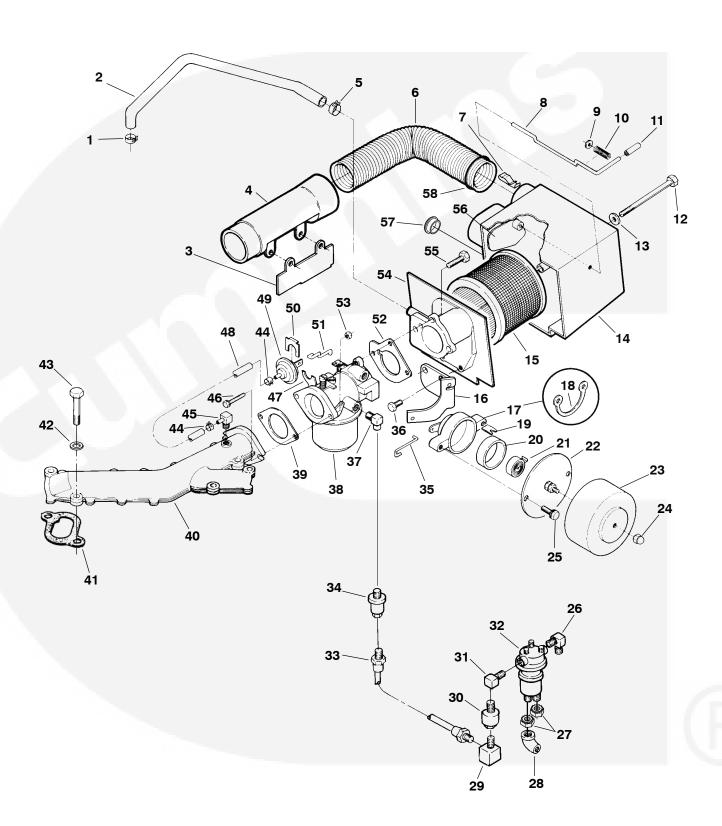
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	867-0028	2	Nut, ET Hex (#10-32)	7			Rod, Governor Control
2	150-0096	1	Stud, Governor Adjusting		150-2455	1	Gasoline Units
3	150-1612	1	Spring, Governor		150-2494	1	LP Units
4	150-2298-01	1	Bracket, Governor	8	150-2294	1	Cable, Flexible Adjust
5	518-0006	1	Clip, Retaining	9	150-2296-01	1	Bracket, Cable Adjust
6	150-0939	1	Joint, Ball	10	518-0582	1	Retainer, Push On

#### Electronic Governor Begin Spec B



RI Ne	EF O.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	1	150-2424	1	Rod, Throttle Control	4	151-0701	1	Actuator, Governor (K2)
	2	150-2425	1	Clip, Throttle Control Rod	5	815-0783-01	2	Screw, Pan Head (1.625" Lg)
. :	3	150-2426	1	Spring, Throttle Rod	6	815-0783-02	2	Screw, Pan Head (2.125" Lg)

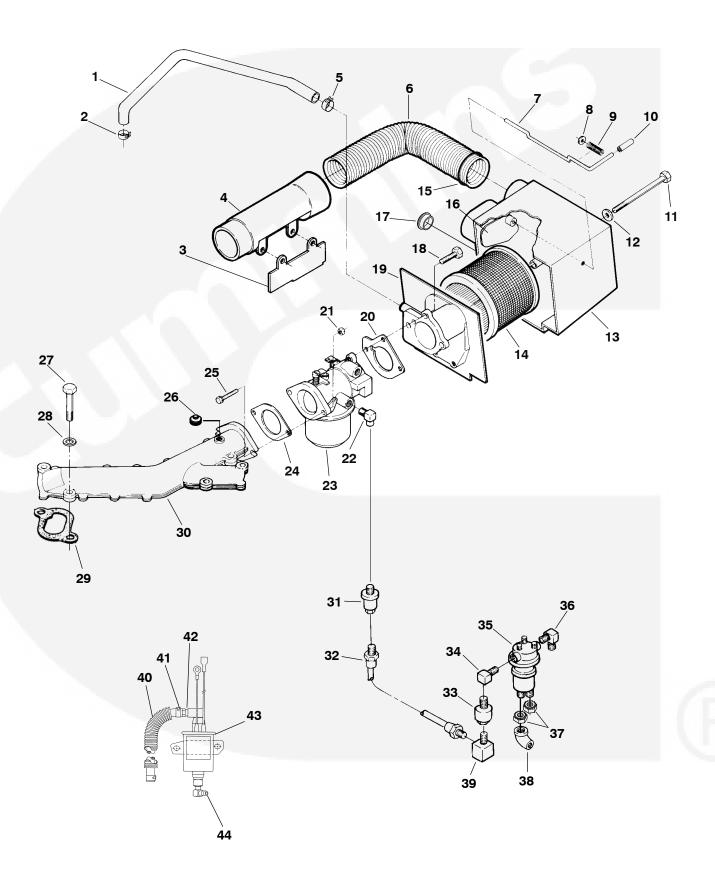
## Gasoline Fuel System Spec A-C



# Gasoline Fuel System Spec A-C

REF NO.		QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	503-1133	1	Clamp, Hose	28	122-0345	1	Shield, Tube
2	123–1852	1	Tube, Breather	29	502-0020	1	Elbow, 90° Street (Outlet)
3			Baffle, Preheater	30			Valve, Fuel Solenoid (E4)
	140-2021-50	1	Black		307-1279	_ 1	Spec A
	140-2021-70	1	Green		307-2756	1	Spec B,C
4			Adapter, Preheater	31	502-0054	1	Elbow, 90° Street (Outlet)
	140-2378-50		Black	32	149-2267	1	Pump, Fuel (E3)
	140-2378-70		Green	33	501-0550	1	Line, 30" Flexible Fuel
5	503-0183	1	Clamp, Hose	34	149–2279	1	Filter, Fuel
6	503-1351	1	Hose, Preheater	35	153-0558	1	Linkage, Choke
7	518-0459	1	Clip, Preheater Hose	36	815-0591	2	Screw, Hex Washer Head Cap
8	145-0667	1	Rod, Air Inlet				Thread Forming
9	526-0002	1	Washer, Flat (#6)				(1/4-10 x 3/4")
10	120-0140	1	Spring, Air Inlet Rod	37	502–1108	1	Elbow, 90° Street
11	517-0223	1	Cap, Vinyl	38			Carburetor (See Separate Page
12	800-0017	1	Screw, Cap – Hex Head		140 0450	_	for Components)
40	F00 0001		$(1/4-20 \times 3-1/2")$		146-0456	1	Spec A
13	526-0021	1	Washer, Flat (1/4")	00	146-0527	1	Spec B, C
14	140–1894	1	Housing, Air Cleaner	39	141-0950	1	Gasket, Carburetor Mounting
15 16	140–2379 153–0557	1	Element, Air Cleaner Bracket, Choke Mounting	40 41	154-2524 154-2219	1 2	Manifold, Intake Gasket, Intake Manifold
17	153-0556	4	Housing, Choke (Includes	42	526-0251	4	Washer, Flat (Special)
17	155-0550		Choke Shaft, Insulating	43	800-0055	4	Screw, Hex Head Cap
			Washer and Retainer Ring)	40	000-0033	7	(3/8–16 x 2–1/4")
			(H1)	44	503-0813	2	Clamp, Hose
18	518-0387	1	Ring, Retainer	45	502-1105	1	Fitting, 90° Elbow Vacuum
19	518-0466	1	Clip, Choke Housing Tube	46	815-0587	2	Screw, Hex Flange Head Cap
	010 0100		Retaining		0.0 0007	_	(5/16–18 x 1")
20	153-0578	1	Tube, Choke Housing	47	153-0561	1	Bracket, Diaphragm Mounting
21	153-0554	1	Element, Choke	48	503-1252-01	1	Hose, Vacuum (3/16" ID x 6")
22	153-0555	1	Cover, Choke (Includes Hex	49	153-0614	1	Diaphragm, Pulloff
			Nuts, Washers, Heater Coil	50	518-0450	1	Clip, Diaphragm Mounting "U"
			Spider and Choke Heater	51	153-0577	1	Linkage, Diaphragm Pulloff
			Element)	52	140-2308	1	Gasket, Air Horn
23	153-0579	1	Cover, Choke Housing	53	862-0015	1	Nut, Hex (5/16-18)
24	870-0421	1	Nut, Nylon Acorn Cap (#6-32)	54	140-2976	1	Adapter, Air Cleaner
25	815–0592	2	Screw, Hex Washer Head Cap Thread Forming	55	815-0590	3	Screw, Hex Head Machine (#10-32 x 7/16")
			(#8-32 x 1-3/8")	56	145-0561	1	Cover, Air Inlet
26	502-1107	1	Elbow, 90° Barbed (Inlet)	57	517-0320	1	Plug, Button
27	870-0131	2	Nut, Hex (#10-32)	58	509-0313	1	O'Ring

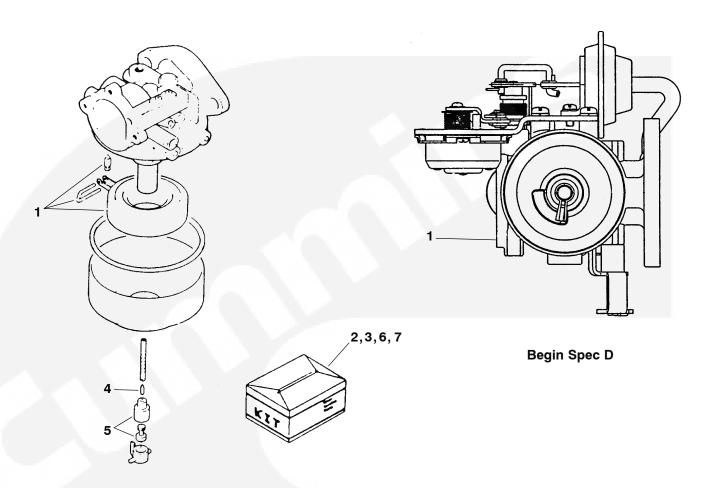
### Gasoline Fuel System Begin Spec D



## Gasoline Fuel System Begin Spec D

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	123-1852	1	Tube, Breather	26	502-0028	1	Plug, Hex Head Pipe
2	503-1133	1	Clamp, Hose	27	800-0055-01	4	Screw, Hex Head Cap
3	140-2021-50	1	Baffle, Preheater				(3/8-16 x 2-1/4")
4	140-2378-50	1	Adapter, Preheater	28	526-0251	4	Washer, Flat (Special)
5	503-0183	1	Clamp, Hose	29	154-2219	2	Gasket, Intake Manifold
6	503-1351	1	Hose, Preheater	30			Manifold, Intake
7	145-0707	1	Rod, Air Inlet		154-2524	1	Spec D-F (With Vacuum
8	526-0002	1	Washer, Flat (#6)				Hole)
9	120-0140	1	Spring, Air Inlet Rod		154-3027	1	Begin Spec G (W/O Vacuum
10	517-0223	1	Cap, Vinyl				Hole)
11	800-0017	1	Screw, Hex Head Cap	31			Filter, Fuel
			(1/4-20 x 3-1/2")		149-2279	1	Spec D-F
12	526-0021	1	Washer, Flat (1/4")		149-2341	1	Begin Spec G
13	140-2883-01	1	Housing, Air Cleaner	32	501-0550	1	Line, 30" Flexible Fuel
14	140-2379	1	Element, Air Cleaner	33	307-2788	1	Valve, Fuel Solenoid (E4)
15	509-0313	1	O'Ring	34	502-0054	1	Elbow, 90° Street (Outlet)
16	145-0561	1	Cover, Air Inlet	35	149-2267	1	Pump, Fuel (E3)
17	517-0320	1	Plug, Button	36	502-1107	1	Elbow, 90° Barbed (Inlet)
18	815-0590	3	Screw, Hex Head Machine	37	870-0131	2	Nut, Hex (#10-32)
			(#10-32 x 7/16")	38	122-0345	1	Shield, Tube
19	140-3093	1	Adapter, Air Cleaner	39	502-0020-01	1	Elbow, 90° Street (Outlet)
20	140-2308	1	Gasket, Air Horn	40	503-2041	1	Hose, Fuel (Begin Spec G)
21	862-0015	1	Nut, Hex (5/16-18)	41	503-0731	2	Clamp, Hose (Begin Spec G)
22	502-1108	1	Elbow, 90° Street	42	502-0395	1	Connector, Hose (Begin
23	146-0666	1	Carburetor (Includes Mounting				Spec G)
			Gaskets) (See Separate Page	43	149-2331-03	1	Pump, Fuel (E3) (Begin Spec G)
			for Components)	44	502-0313	1	Elbow, 90° Hose (Begin Spec G)
24	141-0950	1	Gasket, Carburetor Mounting				,
25	815-0587	2	Screw, Hex Flange Head Cap (5/16–18 x 1")				

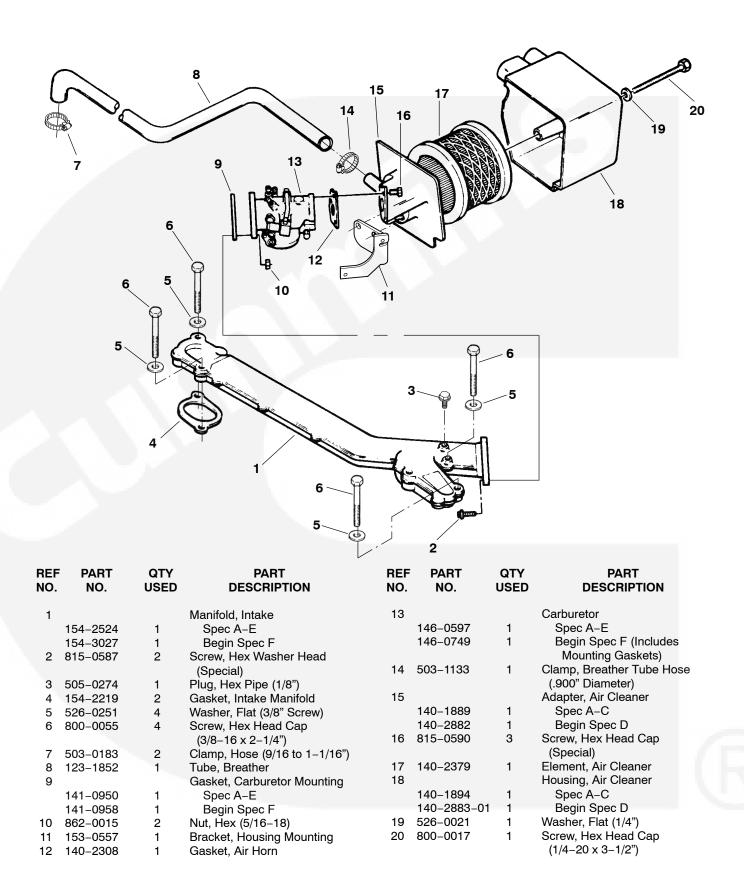
#### Carburetor Components Gasoline



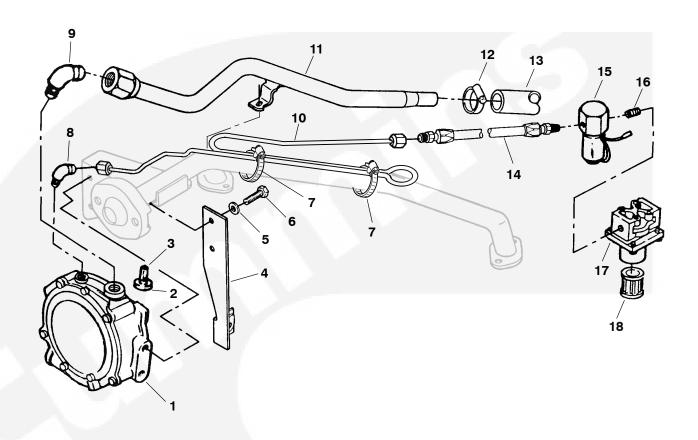
Spec A-C

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
NO.	NO.	USED	DESCRIPTION	NO.	NO.	USED	DESCRIPTION
	146-0456 146-0527	1	Carburetor, Complete (Includes Mounting Gaskets) Spec A Spec B,C	4 5 6	146-0451 146-0449 146-0452 146-0593	1 1 1	Jet, Idle Spec A Spec B-C Jet, Power (Spec A-C) Kit Chalco Shoft (Includes
1	146-0666 146-0453 146-0457	1	Begin Spec D Kit, Float (Includes Float, Pin and Valve) Kit, Repair (Includes Gasket Package, Float Valve, Idle Adjust Needle and Spring,	O	140-0595	ļ	Kit, Choke Shaft (Includes Choke Shaft Assembly, Choke Collar, Choke Arm Return Spring, Choke Valve, Valve Set Screw, Choke Lever Assy)
3	146–0588	1	Mounting Gaskets, Adjust Limit Caps, Throttle Stop Screw and Spring (Spec A-C) Kit, Choke Bimetal (Includes Compl. Bimetal Holder,	7	146-0589	1	Kit, Choke Breaker (Includes Choke Piston Rod, Link Washer, Snap Pin, Choke Opener Assy)
			Thermostat Cover Assembly, Bimetal Set Plate, Bimetal Case Set Screw)				

#### **LP Fuel System**

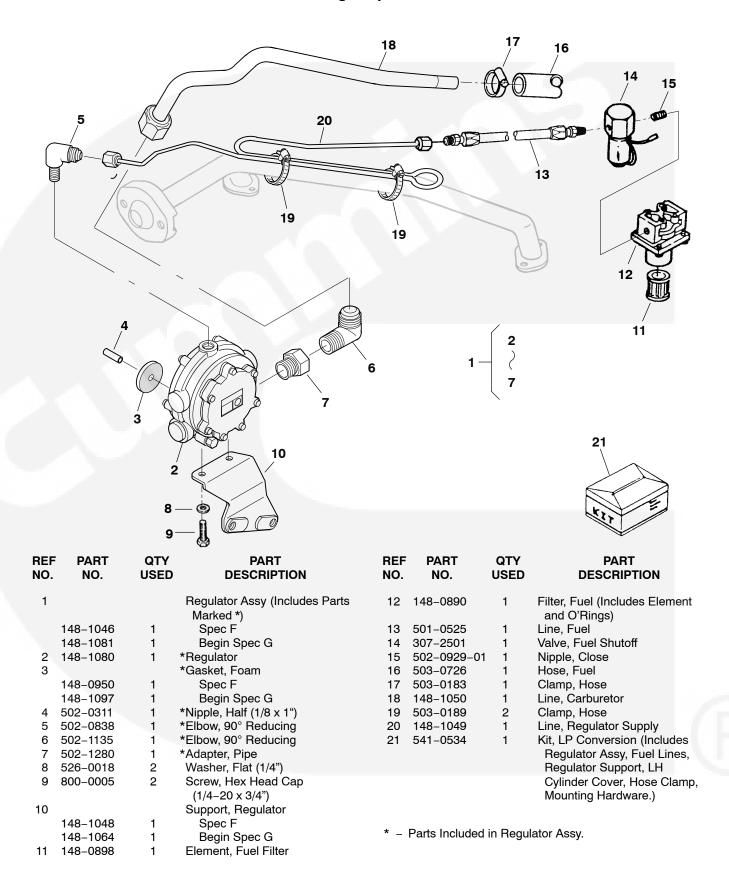


### Regulator LP Spec A-E

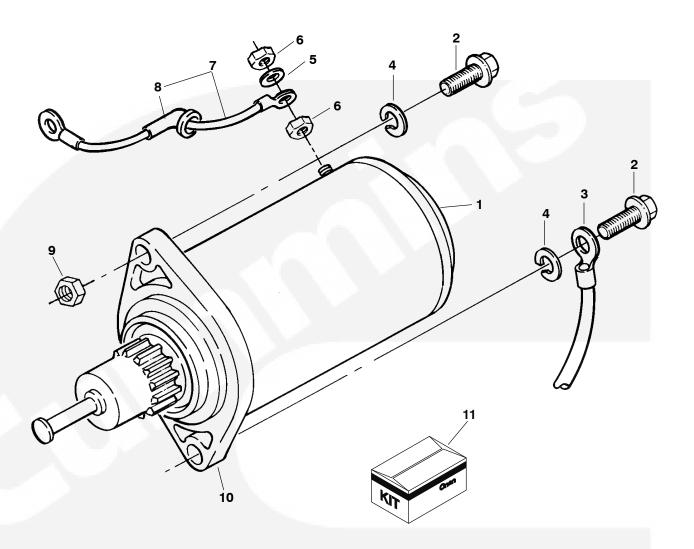


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	148-0964	1	Regulator, LP	10	149-2386	1	Line, Supply (Spec C-E)
2	148-0950	1	Gasket, Foam (Spec C-E)	11			Line Assy, Carburetor
3	502-0311	1	Nipple, Half (1/8 x 1")		149-2314	1	Spec B
			(Spec C-E)		149-2306	1	Spec C-E
4	148-0930	1	Support, Regulator	12	503-0183	1	Clamp, Hose
5	526-0158	2	Washer, Regulator Flat	13	503-0726	1	Hose, Fuel
6	800-0006	2	Screw, Hex Head Cap	14	501-0525	1	Line Assy, LPG
			Regulator Support (1/4–20 x 7/8")	15	307–2501	1	Valve, Fuel Shutoff (Bottom Outlet, Exhaust Manifold)
7	503-0189	2	Clamp, Hose (Spec C-E)	16	502-0929-01	1	Nipple, Close (Bottom Outlet,
8	502-0923-02	1	Elbow, 90° Reducing				Exhaust Manifold)
			Regulator (7/16 to 3/8")	17	148-0890	1	Filter, Fuel (Includes Element
9	502-1135	1	Elbow, 90° Reducing				and O-Rings)
			(7/8–14 x 1/2")	18	148-0898	1	Element, Fuel Filter

#### Regulator LP Begin Spec F

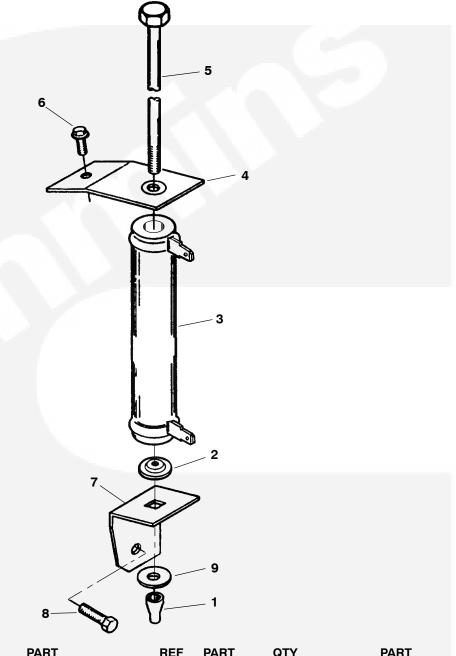


#### Starter



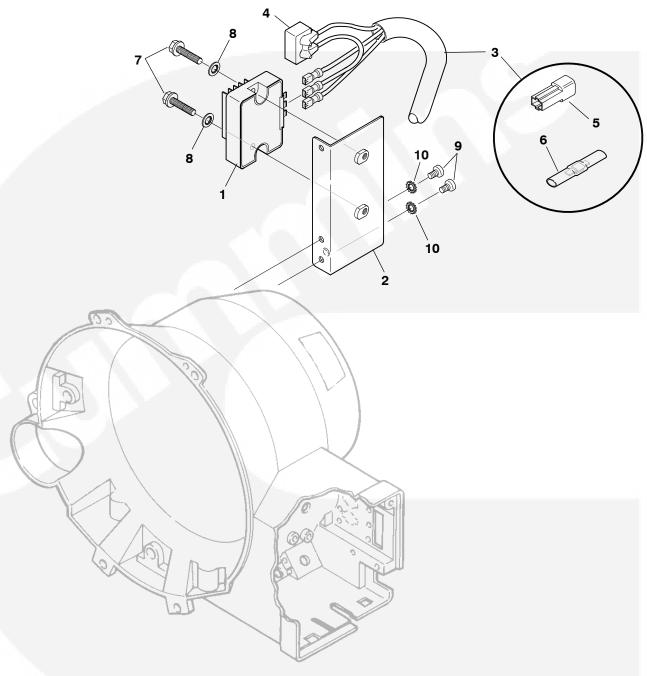
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	191–2158	1	Starter (See Separate Page for	7	226-3457-01	1	Lead, Starter (Includes Shield)
			Components) (B1)	8	122-0345	1	Shield
2	800-0052	2	Screw, Cap (Hex Head)	9	862-0003	2	Nut, Hex Spring (3/8–16)
			(3/8-16 x 1-1/2")	10	191–2186	1	Cap, Drive
3	337-2435	1	Cable, Starter (Spec A)	11	191–2187	1	Kit, Drive (Includes Drive Clutch,
4	850-0050	2	Washer, Lock (3/8")				Pinion Gear, Roll Pin, Cover,
5	850-0040	1	Washer, Spring Lock (1/4")				Spring, Retainers and Washer)
6	862-0001	2	Nut, Hex (1/4-20)				

Resistor Spec B-F



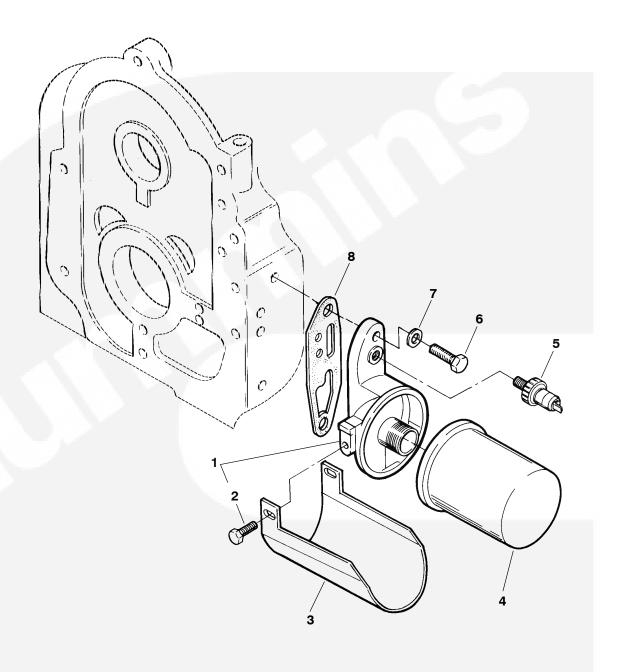
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	870-0196	1	Nut, Insulation (#8)	7	304-0772	1	Bracket, Resistor Mounting
2	304-0015	1	Washer, Centering	8	815-0261	1	Screw, Hex Washer Head
3	304-0818	1	Resistor, Fixed (1.4 Ohms 50 Watts)				Thread Cutting (1/4–20 x 1/2")
4	304-0773	1	Bracket, Resistor Mounting	9	508-0321	1	Washer, Flat (.184 Screw)
5	815–0583	1	Screw, Hex Head Cap (Special)				,
6	815–0770	1	Screw, Hex Washer Head Self-Lock, Thread Form (#10-32 x 1/2")				

## **Battery Charger**



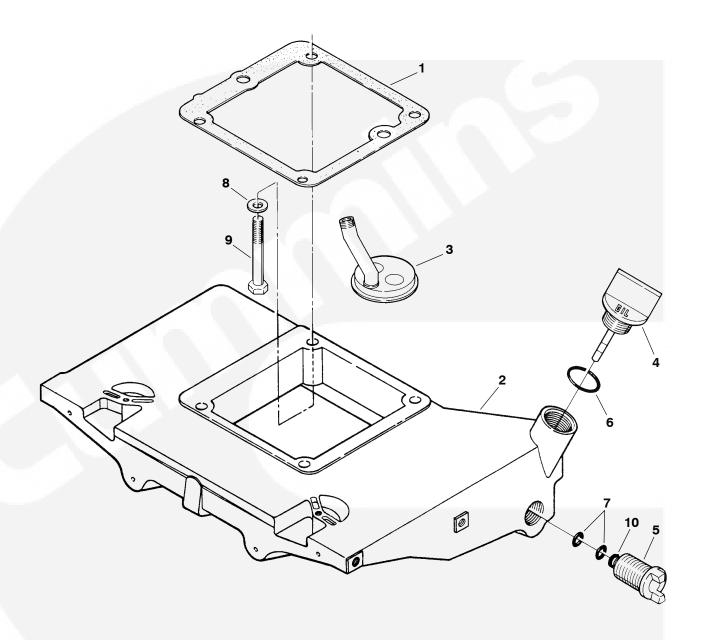
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	305-0784	1	Charger, Battery	7	821-0012	2	Screw, lock Head Flange
2	319-0310-02	1	Bracket, Voltage Regulator				(1/4-20 x 1-1/8")
			Mounting	8	854-0014	2	Washer, IT Lock (1/4")
3	338-3084	1	Harness, Battery Charger	9	815-0691-01	2	Screw, Pan (#10-32 x 3/8")
			(Includes Parts Marked *)	10	856-0003	2	Washer, EIT Lock (#10)
4	320-1860	1	*Breaker, Circuit				,
5	323-1298	2	*Connector, Tab				
6	332-0556	2	*Connector	* –	Parts Included	in Batter	y Charger Harness.

### Oil Filter



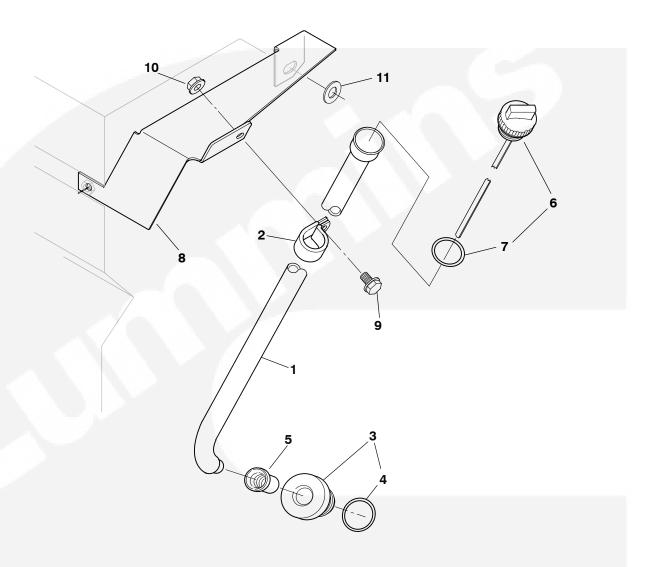
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION	
1	122-0814	1	Adapter, Oil Filter (Includes	5			Switch, Low Oil Pressure	(S2)
			Screws)		309-0322	1	Spec A	
2	815-0340	2	Screw, Hex Washer Head Cap		309-0615	1	Begin Spec B	
			Thread Forming	6	800-0028-01	2	Screw, Hex Head Cap	
			(#10-32 x 3/8")				(5/16-18 x 1")	
3	122-0360-53	1	Drain, Oil Filter	7	526-0065	2	Washer, Copper Flat (5/16	5")
4	122-0800	1	Filter, Oil	8	122-0771	1	Gasket, Oil Filter Adapter	

### Oil Base



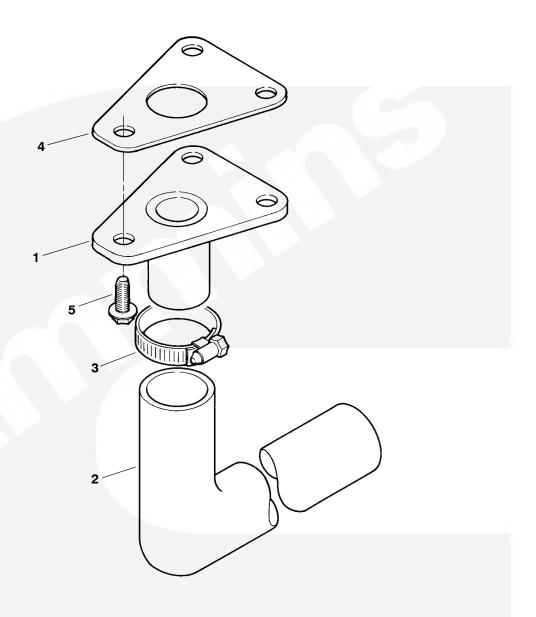
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	102-1387	. 1	Gasket, Oil Base	6	509-0246	1	O'Ring (1-1/4" ID)
2			Base, Oil	7	509-0247	2	O'Ring (3/8") (Spec A-F)
	102-1359	1	Spec A-F	8	526-0251	4	Washer, Flat (3/8")
	102-1457-01	1	Begin Spec G	9			Screw, Hex Head Cap
3	123-1616	1	Cup, Oil Pickup		800-0058	4	Spec A-F (3/8-16 x 3")
4	123-2092	1	Cap, Oil Fill		800-0052-01	4	Begin Spec G
5			Valve, Drain/Shutoff				(3/8-16 x 1-1/2")
	504-0164	1	Spec A-F	10	509-0291	1	O'Ring (1/2") (Spec A-F)
	504-0150	1	Begin Spec G				

#### **Extended Oil Fill Tube**



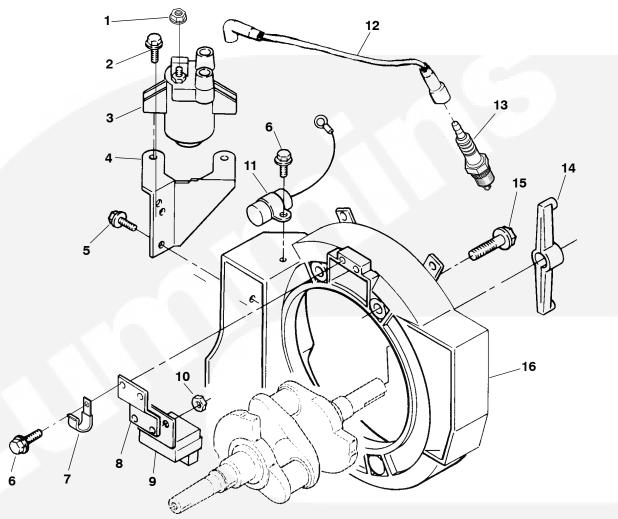
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	123-2041-50	1	Tube, Oil Fill	6	123-2042	1	Indicator Assy (Includes O'Ring)
2	332-3213	1	Clamp, Coated	7	509-0142	1	O'Ring, Indicator
3	123-2039	1	Adapter Assy (Includes Adapter	8	155-2943-02	1	Bracket, Tube Support
			and O'Ring)	9	821-0010	1	Screw (1/4-20 x 1/2")
4	509-0246	1	O'Ring, Adapter	10	870-0212	1	Nut (1/4 x 20)
5	509-0269	1	Seal, Oil FIII Tube	11	526-0029	1	Washer, Flat (3/8")

#### Oil Drain Extension



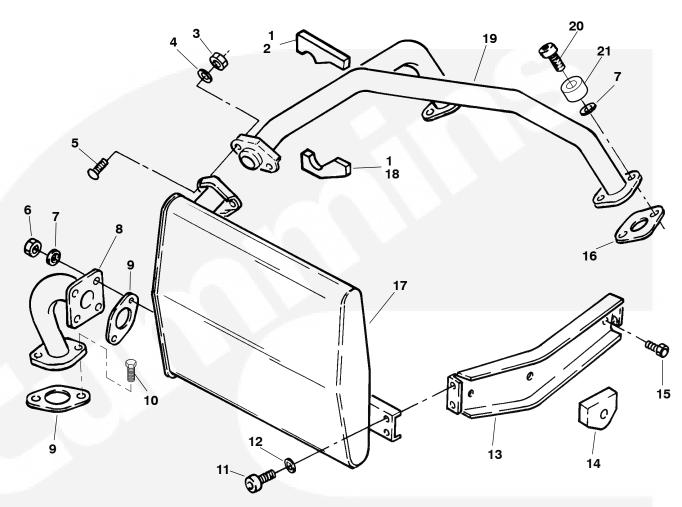
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	102-1394	1	Adapter, Oil Drain	5	815-0261	3	Screw, Hex Washer Head Cap
2	503-1195	1	Hose,Oil Drain (3/4" ID x 24")				Thread Forming
3	503-0183	1	Clamp, Hose				(1/4-20 x 1/2")
4	102-1391	1	Gasket Oil Drain Adanter				

### **Generator Adapter**



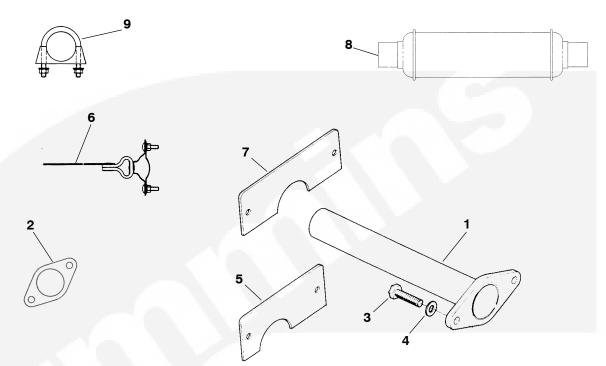
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Nut, Hex Flange				Washer Head Thread
	166-0770	1	M4 – Positive Terminal				Forming (#10-32 x 1/2")
	166-0771	1	M5 - Negative Terminal	7	332-3198	1	Clamp, Hose
2	815-0650	2	Screw, Self-Locking Hex	8	166-0794	1	Bracket, Ignition Control
			Washer Head Thread	9	166-0821	1	Control, Ignition (S3)
			Forming (1/4-20 x 1")	10	870-0328	2	Nut, Self-Locking (#10-32)
3			Coil, Ignition (T1)	11	312-0256	1	Capacitor (C4)
	166-0761	1	Spec A,B - Spec C	12			Cable, Spark Plug
			S/N G923938483 & Below		167-1615-01	1	9"
	166-0820	1	Begin Spec C,		167-1602	1	23"
			S/N G923938484 & Above	13	167-0272	2	Plug, Spark (E1, E2)
4			Bracket, Ignition Coil	14	166-0842	1	Rotor, Ignition
	166-0789-01	1	Spec A,B - Spec C S/N G923938483 & Below	15	800-0575-01	4	Screw, Hex Flange Head Cap (3/8-16 x 1-1/8")
	166–0747	1	Begin Spec C S/N G923938484 & Above	16	231-0359	1	Adapter, Generator
5	815-0290	2	Screw, Self-Locking Hex Washer Head Thread Forming (1/4-20 x 5/8")				
6	815-0770	3	Screw, Self-Locking Hex				

# Exhaust System (Side or Bottom)

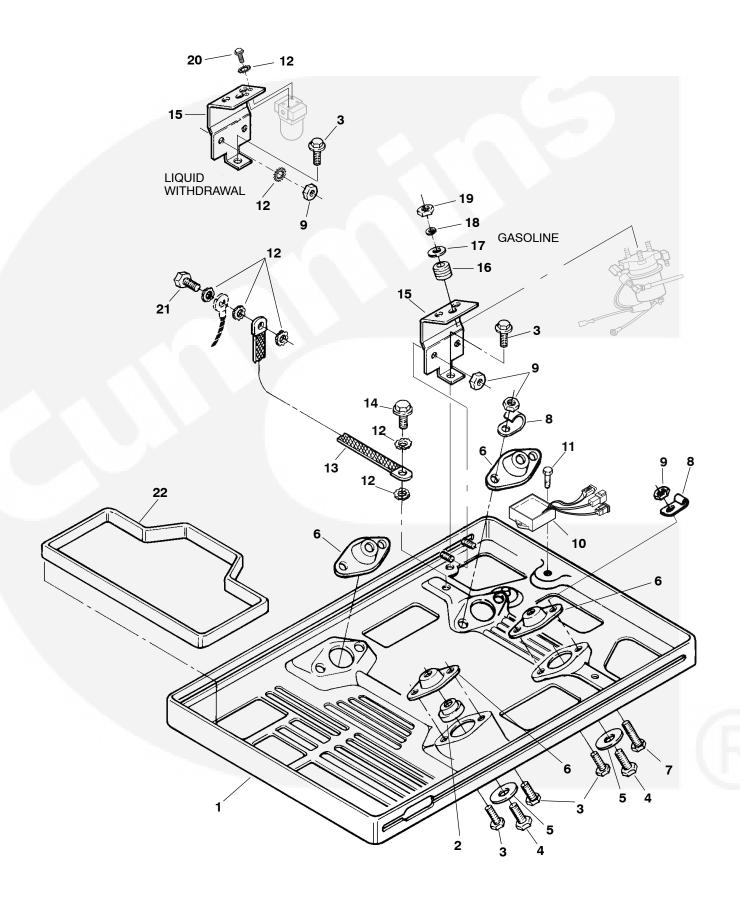


REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134–4770	2	Insulation, Exhaust Tube Spec A	15			Screw, Self-Locking Hex Flange Head
2			Insulation, Exhaust Manifold		821-0029	4	Spec A-F (3/8-16 x 3/4")
	134-4928-01	1	Begin Spec B - LP Liquid		815-0890-01	4	Begin Spec G
	134-4928-02	1	Begin Spec B - Gasoline	16	154-2747	2	Gasket, Exhaust Manifold
3	870-0048	2	Nut, Self-Locking (5/16-18)	17	155-2477	1	Muffler
4	526-0122	3	Washer, Flat (Special)	18			Insulation, Exhaust Manifold
5	816-0140	2	Bolt, Carriage		134-4932-01	1	Begin Spec B – LP Liquid
			(5/16–18 x 1–1/4")		134-4932-02	1	Begin Spec B - Gasoline
6	862-0014	2	Nut, Hex (5/16-18) Stainless	19			Manifold, Exhaust
			Steel		154-2869-01	1	Gasoline Units
7	740-1006	6	Washer, Flat (M8)				LP Units
8	155-2428	1	Tube, Exhaust		154-2822	1	Spec B (Includes
9	154-2765	2	Gasket, Muffler (LP Use 1)				Fuel Line)
10	800-0730	2	Screw, Hex Head Cap		154-2869	1	Spec C-E (W/Regulator
			(5/16–18 x 1")				Bracket
11	815-0261	4	Screw, Hex Washer Head Cap		154-2869-01	1	Begin Spec F (W/O
			Thread Forming				Regulator Bracket)
			(1/4-20 x 1/2")	20			Screw, Socket Head
12	526-0018	4	Washer, Flat (1/4")		802-0055	4	Gasoline Units (5/16–18 x 1")
13	155-2558	2	Support, Muffler		802-0057	4	LP Units (5/16 x 18 x 1.5")
14	155-2415	2	Seal, Muffler Support	21	154-2870	1	Spacer, Washer

# **Exhaust Options**



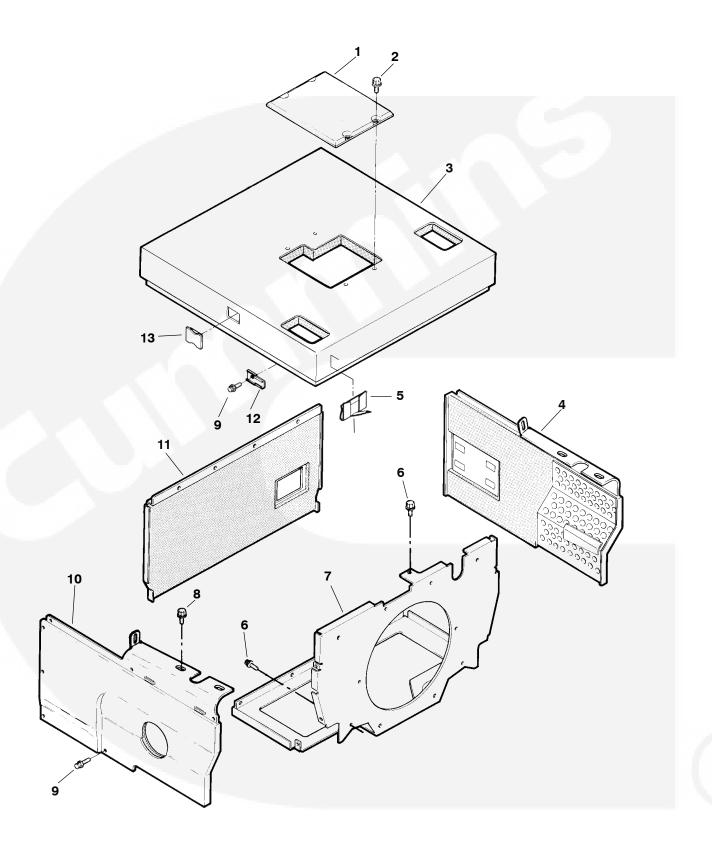
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1			Tube, Exhaust	7	155-2401-02	2	Cover, Tailpipe Access
	155-2610	1	3"	8	155-2449	1	Resonator, Exhaust
	155-2424	1	7"	9			Clamp, Exhaust
2	154-0945	1	Flange, Exhaust Manifold		155-1255	_	1"
			(1/4"Thk) (Steel Plate)		155-1256	_	1-1/8"
3	800-0730	2	Screw, Hex Head Cap		155-1257	_	1-1/4"
			(5/16–18 x 1")		155-1015	_	1-3/8"
4	526-0115	2	Washer, Flat (5/16")		155-1239	-	1-1/2"
5	155-2402	2	Cover, Tailpipe Access		155-1135	_	1-5/8"
6	155-2174	_	Hanger, Exhaust (1-1/2")				



# Drip Pan

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	403-2893-02	1	Pan, Drip	14			Screw
2	402-0629	1	Bushing, Isolator		821-0016	1	Self-Locking, Hex Flange
3			Screw, Self-Locking Hex				Head (5/16-18 x 3/4")
			Flange Head (1/4-20 x 1/2")		815-0236	1	Hex Head, Thread Cutting
	821-0010	7	Spec A-F	15			Bracket, Fuel Pump
	821-0010	9	Begin Spec G				Gasoline Units
4	815-0657	4	Screw, Hex Head Cap		149-2321-02	1	Spec A-F
			Thread Forming		149-2569-02	1	Begin Spec G
			(3/8-16 x 2-3/4")		149-2321-02	1	LP Units
5	526-0325	4	Washer, Flat (13/32" ID x	16	508-0307	3	Grommet, Fuel Pump (Spec
			2-29/64" OD x 1/8" Thk)				A-F) (Gasoline Units Only)
6	402-0624	4	Isolator, Vibration	17	526-0012	3	Washer, Flat (#10) (Spec A-F)
7	821-0015	2	Screw, Hex Self-Locking				(Gasoline Units Only)
			Flange Head (1/4-20 x 3/4")	18	850-0030	3	Washer, Locking-Self (#10)
			(Gasoline Units Only)	19	870-0131	3	Nut, ET Hex (#10-32) (Spec
8	518-0515	2	Clip, Fuel Line Retainer				A-F) (Gasoline Only)
			(Gasoline Units Only)	20	815-0261	2	Screw, Thread Form
9	870-0212	4	Nut, Self-Locking Hex				(1/4-20 x 1/2") LP
			(1/4–20)				Begin Spec B
10	151-0752	1	Controller, Governor (A4)	21	815-0610	1	Screw, Hex Head Cap
			Begin Spec B				Thread Forming (1/4-20 x 1")
11	815-0783-03	1	Screw, Pan Head Torx	22	134-4745	1	Seal, Air Outlet
• •	0.00000		(10-32 x 1/2") Begin Spec B	23			Washer, Flat (Special)
12			Washer, EIT Lock (5/16")				(Gasoline Units Only)
	856-0006	4	Gasoline Units (1/4")		526-0345	3	Spec A
	856-0008	8	LP Units (5/16")		526-0115	3	Begin Spec B (5/16")
13	337-2434	1	Strap. Ground				3 1 (, ,

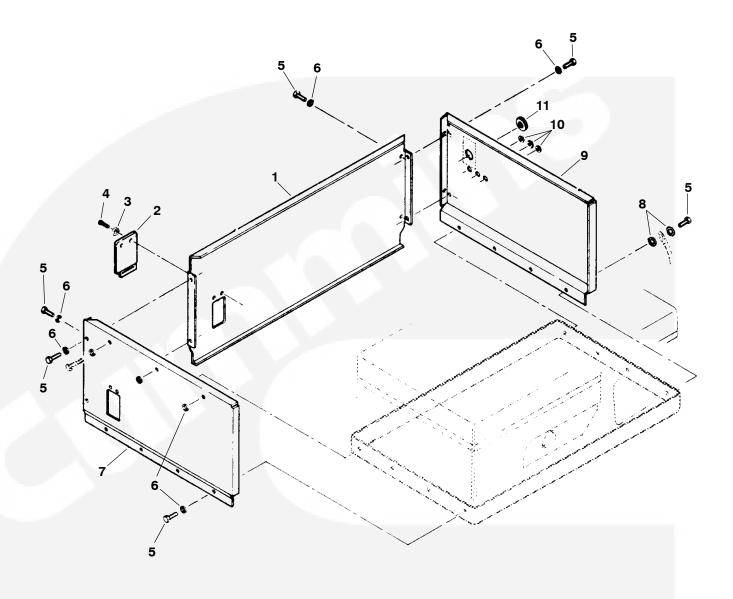
# Air Housing



# Air Housing

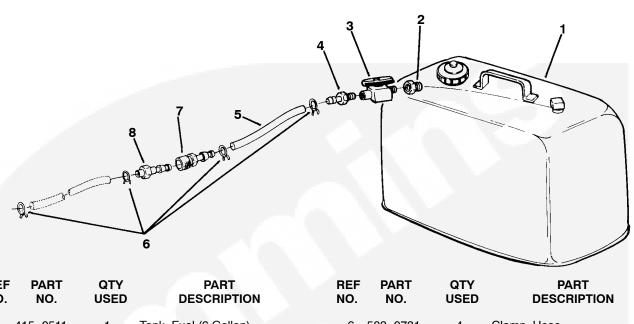
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	134-4753-02	1	Cover, Governor Access	5	518-0618	1	Clip, Spark Plug Wire
2	815-0889	4	Screw. Torx Drive	6	815-0261	5	Screw, Hex Washer Head Cap
3		·	Cover, Top (Includes Indented		3.3 323.		Thread Forming
	104 5100 01		Parts Listed Below)	_			$(1/4-20 \times 1/2")$
	134-5160-01		Use W/Electronic Governor	7			Backplate
	134-5160-02	- 1	Use W/Mechanical Governor		134-4960-50		Spec A
	134–4935	1	Insulation		134-5003-50	1	Begin Spec B
	134–4805	1	Insulation, Right Hand	8	815-0508	4	Screw, Self-Locking Hex
	134–4806	1	Insulation, Left Hand				Washer Head
	134–4807	1	Insulation, Front				(5/16–18 x .75")
	518-0581	3	Nut, Insulation Push-On	9	815-0815	26	Screw, Torx Drive
4			Cover, Left Side Cylinder				(1/4-20 x 1/2")
			(Includes Indented Parts	10	134–4891	1	Cover, Right Side Cylinder
			Listed Below)				(Includes Indented Parts
	134–4892	1	Gasoline Sets				Listed Below)
			LP Sets		134-4792-50	1	Cover, Inner Cylinder Head
	134–5169	1	Spec A-E		134-4765	1	Insulation, Cylinder Head
	134-5169-01	1	Begin Spec F		134–4768	1	Insulation, Muffler Box
	134-4790-50	1	Cover, Inner Cylinder		518-0581	5	Nut, Insulation Push-On
			Head	11	134-5166	1	Panel, Front (Includes
	518-0581	5	Nut, Insulation Push On				Indented Parts Listed Below)
	815–0815	4	Screw, Torx Drive		134-4994	1	Insulation
			(1/4-20 x 1/2")		134-4771-50	1	Cover, Tailpipe Access
	518-0574	4	Clip, Access Cover		518-0574	4	Clip, Access Cover (1/4-20)
			(1/4–20)		815-0815	4	Screw, Torx Drive Access
	134-4771-50	1	Cover, Tailpipe Access				Cover (1/4-20 x 1/2")
	134-4766	1	Insulation, Cylinder Head		518-0581	5	Nut, Insulation Push On
			Insulation, Muffler Box	12	518-0570	9	Clip, Moulding
	134–4769–00	1	Gasoline Sets LP Sets	13	517-0278	1	Plug, Governor Adjust Access
	134-4769-01	1	Spec A-E				
	134-4769-02	1	Begin Spec F				

# **Underfloor Housing**



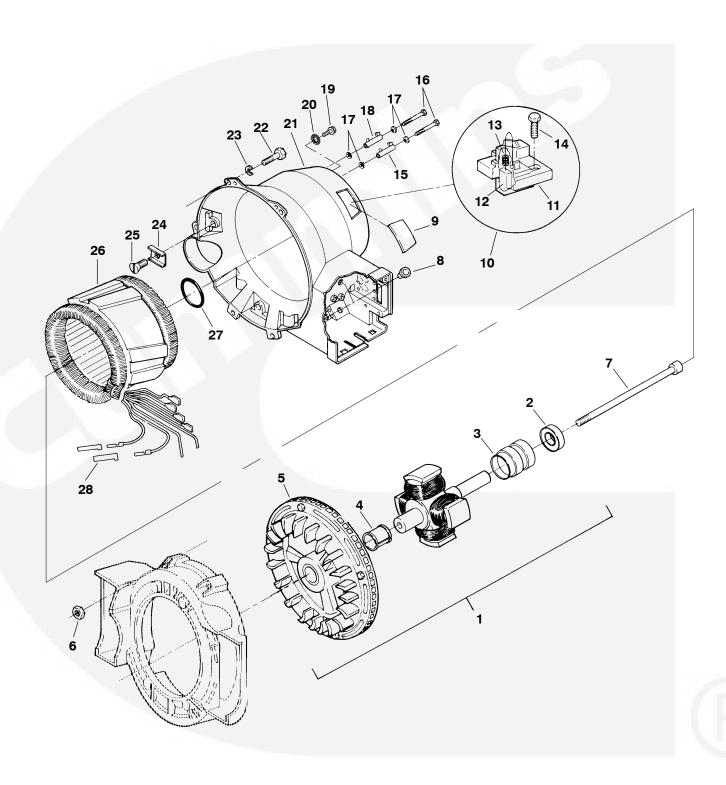
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	405-4236-S0	1	Panel, Rear (Includes Insulation)	7	405-4238-S0	1	Panel, Left Side (Includes Insulation)
2	405-4668-01	1	Cover, Rear Panel	8	856-0008	2	Washer, EIT Lock (5/16")
3	850-0030	2	Washer, Spring Lock (#10)	9	405-4237	1	Panel, Right Side (Includes
4	813-0098	2	Screw, Round Head Machine				Insulation)
			(#10-32 x 3/8")	10	508-0071	3	Grommet, Rubber
5	800-0026	16	Screw, Hex Head Cap				(5/8" Grommet ID)
			(5/16-18 x 3/4")	11	508-0055	1	Grommet, Rubber (1-1/2" ID)
6	526-0122	22	Washer, Flat (5/16")				

### Fuel Tank



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	415-0511	1	Tank, Fuel (6 Gallon)	6	503-0731	4	Clamp, Hose
2	505-0007	1	Bushing, Reducer (1/4" x 1/8")	7	502-0397	1	Coupling, Quick Disconnect
3	504-0169	1	Valve, Shutoff (1/8")				Female
4	502-0395	1	Connector, Barbed Hose (1/8")	8	502-0398	1	Coupling, Quick Disconnect Male
5	503-0708	1	Hose, Fuel (1/4" ID x 14")				

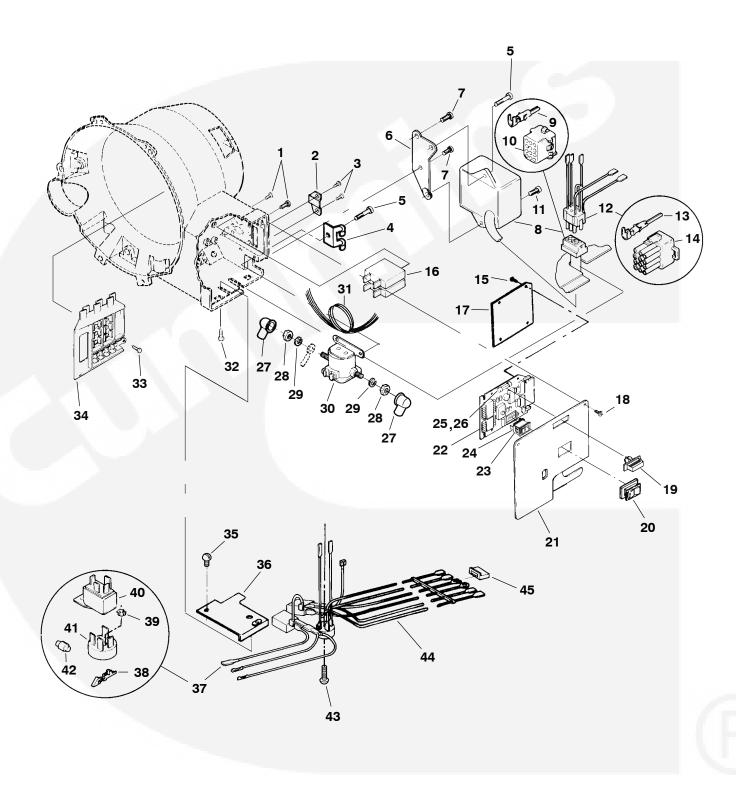
#### Generator



#### Generator

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	201-3388-03	1	Rotor, Generator (Includes Parts Marked *)	17 18	304-0796	4	Washer, Centering Resistor, Battery Charge (R1)
2	510-0099	1	*Bearing, Ball		304-0794	1	Specs A,B
3	204-0134	1	*Ring, Collector				Spec C-F
4	518-0460	1	*Ring, Tolerance		304-0820	1	50 Watts, 2 Ohms
5	205-0165	1	*Fan, Generator		304-0818	1	50 Watts, 1.2 Ohms
6	862-0003	4	Nut, Hex (3/8-16)	19	821-0030	1	Screw, Lock Head (3/8-16 x 1")
7	802-1038	1	Screw, Socket	20	856-0010	- 1	Washer, EIT Lock (3/8")
			(7/16-14 x 10-7/32")	21	220-4532-01	1	Housing, Generator Stator
8	508-0272	2	Grommet, Nylon	22	800-0052	4	Screw, Hex Head Cap
9	212-1284	1	Cover, Brush Block Access				(3/8-16 x 1-1/2")
10	212-1285	1	Block, Generator Brush	23	850-0050	4	Washer, Spring Lock (3/8")
			(Includes Parts Marked #)	24	232-2955-02	3	Clamp, Stator
11	212-1286	1	#Block, Brush	25	815-0290	3	Screw, Countersunk Torx
12	214-0103	2	#Brush, Generator				Drive Thread Forming
13	212-1276-03	2	#Spring, Generator Brush				(1/4-20 x 5/8")
14	815-0788	2	Screw, Pan Head Torx	26	220-4135-04	1	Stator, Generator
			(#10-32 x 7/8")	27	509-0196	1	O'Ring
15	304-0810	1	Resistor, Fuel Pump (R7)	28	332-0819	2	Housing, Push On Connector
16			Screw, Torx Drive Thread Forming				
	815-0660	2	•	* _	Parts Included	in Gene	rator Rotor.
	013-0000	2	Hex Head (#10-32 x 2-1/2") Specs A,B	# -	Parts Included	in Gene	rator Brush Block.
	815-0808-01	1	Pan head (#10-32 x 4-1/2")  Begin Spec C				
			-				

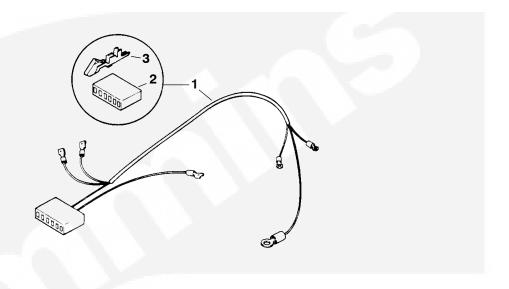
### Control



#### Control

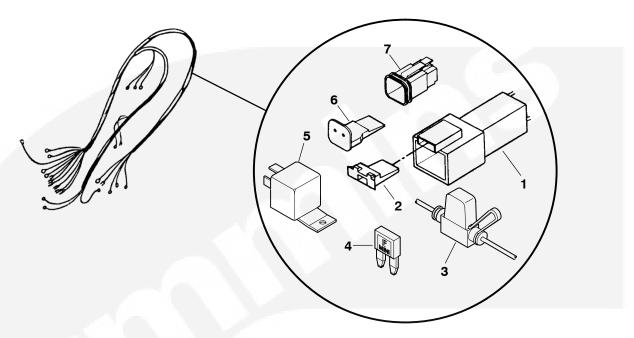
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	815-0662	4	Screw, Torx Slotted Hex Washer Head (#6–32 x 3/8")	22			Board, PC (A1) (Includes Clip, Switch, Hard Plastic Cover and
2 3	232–3265–02 815–0661	1 2	Clamp, Conduit Screw, Pan Head Thread Forming (#10-32 x 1/2")		300-3950 300-3764	1	Fuse) Spec A Spec B-F
4			Bracket, Fuse Holder		300-4902	1	Begin Spec G
	321-0323-02	1	Spec A-F	23	308-0996	1	Cover, Hard Plastic Switch
	321-0357-02	1	Begin Spec G	24	308-0995	1	Switch, On/Off (A1S1)
5			Screw, Pan Head Machine	25	321-0271	1	Clip, Fuse
	815-0692-02		Spec A-F (1/4-20 x 1")	26			Fuse (F1)
•	815-0898-13		Begin Spec G (1/4–20 x 1.23)		321-0298	1	5 Amp – Spec A
6	305-0825-02		Bracket, Voltage Regulator	0.7	321-0146	1	10 Amp – Begin Spec B
7	815–0664	2	Screw, Torx Drive Thread	27	332-2112	2	Insulator, Terminal
0	205 0006	4	Forming (1/4–20 x 3/8")	28	868-0002	2	Nut, Hex Jam (5/16–24)
8	305-0826	1	Regulator, Voltage (Includes Cap and Pins) (VR1)	29 30	850-0045	2 1	Washer, Spring Lock (5/16") Relay, Start Solenoid (K1)
9	323-1199	12	Pin, Contact	31	307–2570 338–2058	1	Harness, AC Output
10	323-1199	1	Cap, 12 Place Connector (P4)	32	815-0803	1	Screw, Torx Pan Head
11	815-0777-01	1	Screw, Torx Drive	32	013-0003		(#10-32 x 1")
• • •	010 0777 01	•	(1/4–20 x 1/2")	33	815-0691-01	1	Screw, Pan Head Torx Drive
12	338-2476	1	Harness, Voltage Regulator (Includes Socket and Plug)		0.0 000. 0.	•	Thread Forming (#10–32 x 3/8")
13	323-1200	7	Plug, Connector	34	332-2859-02	1	Block, Terminal (TB1)
14	323-1314	1	Plug, 12 Place Connector (J4)	35	813-0096	2	Screw, Round Head Machine (#10-32 x 1/4")
15	815-0791	4	Screw, ET Pan Head Cross	36	307-2695	1	Bracket, Relay (Spec A)
16			Recessed (#6-32 x 3/8") Breaker, AC Output Circuit	37	338–2465	1	Harness, Generator (Includes Parts Marked +)
			(CB1,CB2)	38	323-1440	2	+Pin, Contact
			Spec 26106, 26116,	39	870–0131	1	Nut, Hex (.190-32)
	320-1572	1	30A	40	307–1886	2	+Relay, Fuel Pump Stop Latch
	320–1683	1	20A		005 0740		(K5, K6)
	320–1572	2	Spec 11439, 26105, 26115, 66115, 66173 (30A)	41	305–0718	1	+Rectifier, Fuel Pump Bridge Power (CR10) (Spec A-F)
17	332–3075	1	Insulator, PC Board (Begin Spec B)	42	357–0067	2	+Rectifier, Fuel Pump Stop Latch (CR8, CR9)
18	815–0661	2	Screw, Pan Head Thread Forming (#10-32 x 1/2")	43	813–0103	1	Screw, Round Head Machine (#10-32 x 3/4")
19	321-0295	1	Holder, Fuse (For Spares)	44	338–2533	1	Harness, Fuel Pump
20	308-0949	1	Cover, Rubber Switch				(F2-2, TB1-L0 to J5, R6)
21	319-0762	1	Cover, Control Spec A	45	332-0819	1	Housing, Push On Connector
			Begin Spec B	4.	Parts Included	in Gene	erator Harness.
	319-1238-01	1	Spec 26106, 26116,	T -	i aris iriciuueu	iii Gene	FIGURE 1 IGHT 633.
	319–1238–02	1	Spec 11439, 26105, 26115, 66115, 66173				

## Engine Harness Spec A



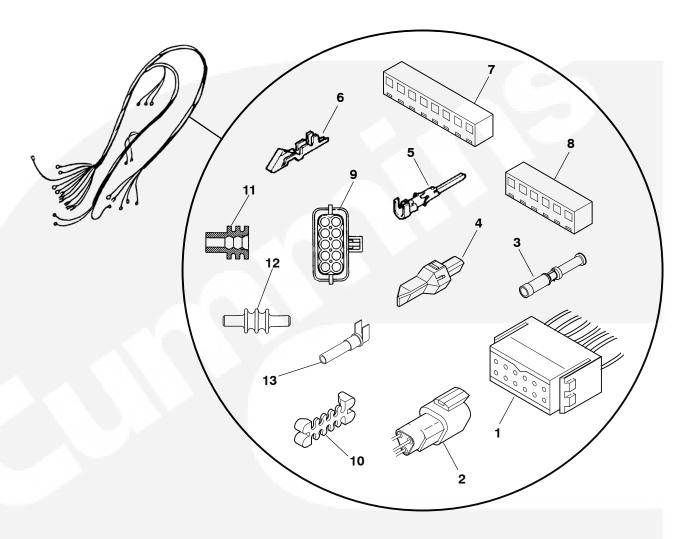
REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-2481	1	Harness, Wiring (PCB2) Engine to Control (Includes Housing and Contact Pins)
2	323-1329	1	Housing (J3)
3	323-1440	2	Pin, Contact

## Engine Harness Begin Spec B



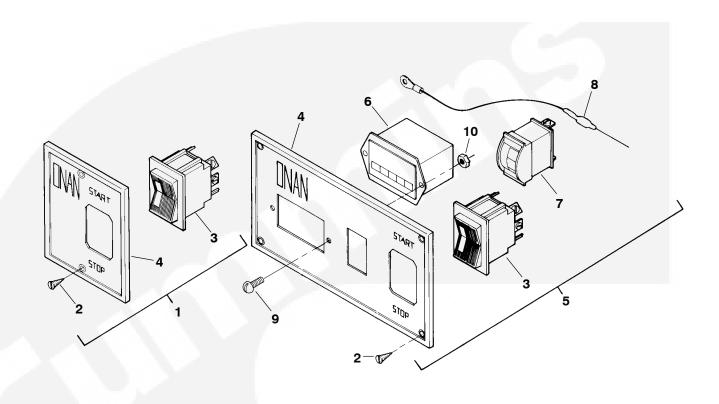
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Engine Gasoline Units	2	323-1501	1	Wedge, Receptacle – Use with 323–1505 Connector
	338-2585	1	Spec B	3	321-0322-01	1	Holder, Fuse
	338-2585-01	1	Spec C	4	321-0321-06	1	Fuse (10A)
	338-2888	1	Begin Spec D	5	307-1886	1	Relay (K4)
			LP Units	6	323-1500	1	Wedge, Plug - Use with
	338-2585	1	Spec B				323-1505 Connector
	338-2585-01	1	Spec C-E	7	323-1504	1	Connector, Plug – Use with
	338-2585-02	1	Begin Spec F				323-1505 Connector
1	323-1505	1	Connector, Receptacle				

#### Wiring Harness PCB



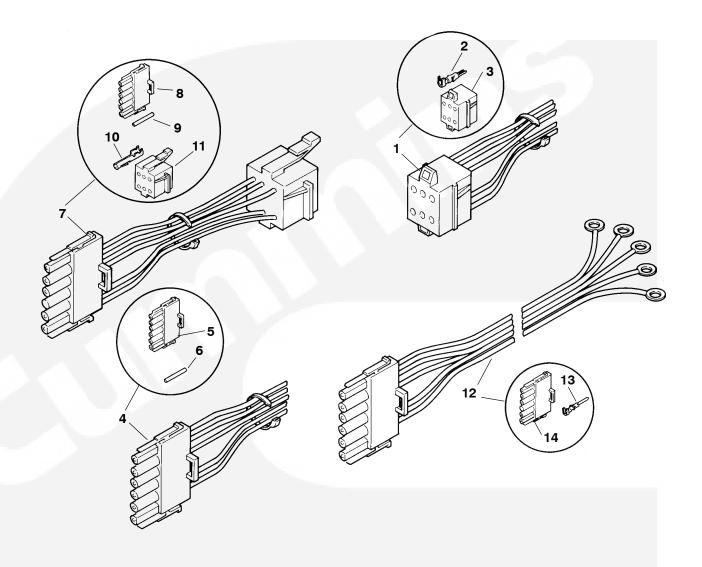
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
			Harness, Wiring	2	323-1494	1	<del>°Co</del> nnector, Receptacle
			Gasoline Sets	3	323-1486	8	<del>°Pi</del> n, Contact
			Spec A	4	323-1502	1	<sup> </sup>
	338-2040	1	PCB #1 (Includes Parts				323-1494 Connector Pin
			Marked *)	5	323-1200	1	**Contact, Socket
	338-2584	1	Spec B,C (Includes Parts	6	323-1440	5	+*Pin, Contact
			Marked °)	7	323-1312	1	*Housing (J1)
	338-2887	1	Spec D-F (Includes	8	323-1329	1	+ Housing (J3)
			Parts Marked °)	9	323-1743	1	<del>Cen</del> nector, Plug (8 Pin)
	338-3478-01	. 1	Begin Spec G (Includes	10	323-1741	1	<del>Lec</del> k, Housing
			Parts Marked +	11	323-1708	85	<del>Se</del> al, Cable
			LP Sets (Includes Parts	12	323-1712	3	<del>Plu</del> g, Cavity
			Marked <sup>`°</sup> )	13	323-1491	1	<del>°Pi</del> n, Terminal
	338-3386	1	Spec C-E				
	338-2584-01	1	Spec F				
	338-3478-02	1	Begin Spec G		Parts Include		
1	323-1487-03	1	*Heusing, Connector – 12 Connections			•	c B-F and LP Harnesses. Inning Spec G Harness.

# Remote Panel (Spec A-F)



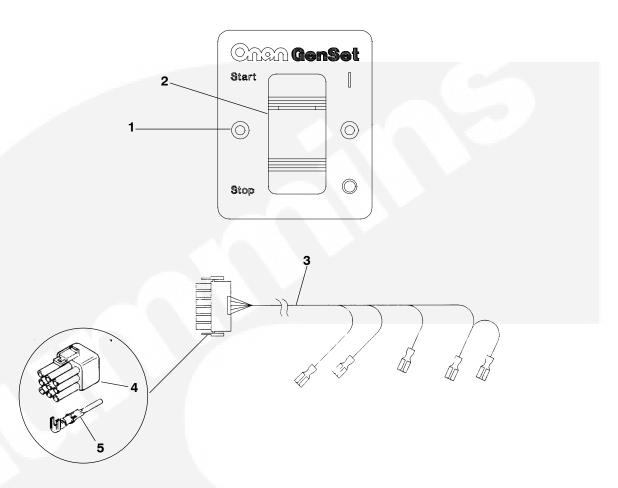
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	300-2313	1	Kit, Standard Remote Control (Includes Screws, Rocker	5	300-2314	1	Kit, Deluxe Remote Control (Includes Parts Marked +) (A2)
			Switch and Control Panel) (A3)	6	302-0885	1	+Meter, Time Totalizing (M2)
2			+Screw, Wood Oval Head	7	302-0888	1	+Meter, Battery Condition (M1)
			Cross Recessed (#5 x 1/2")	8	359-0034	1	+Diode
	815-0380	2	Standard Control	9	815-0385	2	+Screw, Round Head Machine
	815-0380	4	Deluxe Control				(#6-32 x 1/2")
3	308-0341	1	+Switch, Rocker (S1)	10	860-0006	2	+Nut, Hex (#6-32)
4			+Panel, Control				
	301-3566	1	Standard Control		5		D
	301-3606	1	Deluxe Control	+ -	Parts Include	d in Delu	xe Remote Control Kit.

# Remote Wiring Harness (Spec A-F)



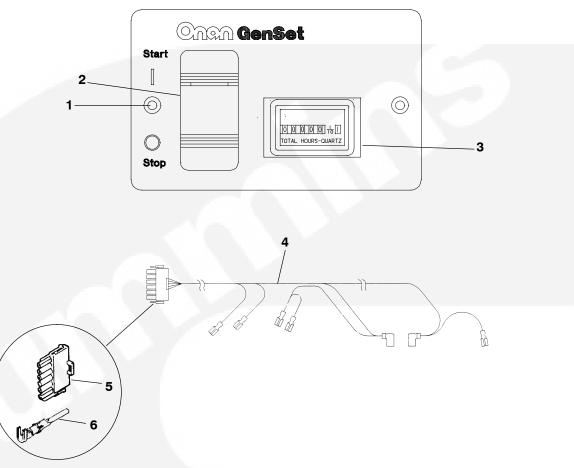
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
1	338-1082	1	Harness, 6" Receptacle Wiring	8	323-1304	1	Housing, Connector (6 Place)
			(Includes Pins and Housing)	9	323-1199	5	Pin, Contact
2	323-0500	5	Pin, Contact	10	323-0488	5	Socket, Connector
3	323-0400	1	Housing, Connector (6 Place)	11	323-0440	1	Housing, Connector (6 Place)
4	338–2046	1	Harness, 6" Remote (Includes Housing and Pins)	12			Harness, Wiring (Includes Pins and Housing)
5	323-1304	1	Housing, Connector (6 Place)		338-2260-01	1	Ten Foot
6	323-1199	5	Pin, Contact		338-2260-02	1	Thirty Foot
7	338–2137	1	Harness, 6" Adapter Wiring (Includes Pins, Sockets and	13 14	323–1199 323–1304	5 1	Pin, Contact Housing, Connector (6 Place)
			Housing)				(J2)

#### Remote Switch Panel Begin Spec G



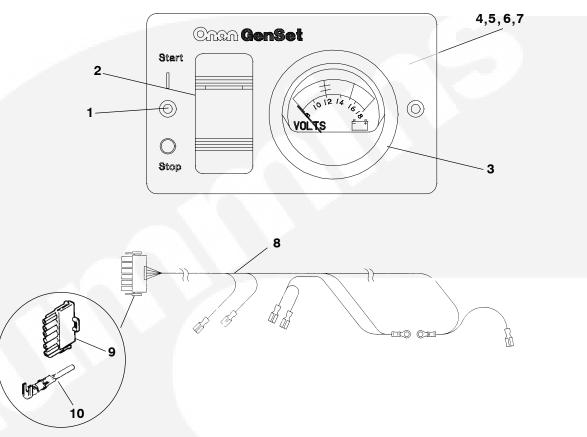
REF NO.			REF NO.	PART NO.	QTY USED	PART DESCRIPTION	
	300-4936	1	Kit, Switch Only Remote Panel	4	323-1291	1	Plug (9 Pin)
1	815-0910	2	Screw, Wood Mounting (#6 x 1)	5	323-1199	4	Pin, Contact
2	308-1062	1	Switch, Rocker				
3	338-3510	1	Harness, Remote Panel				
			(Includes Pins and Plug)				

# Remote Switch/Hourmeter Panel Begin Spec G



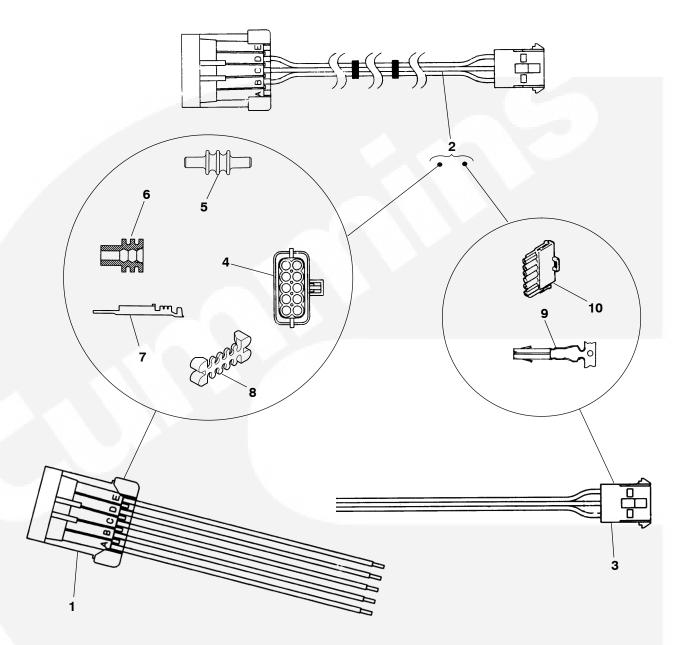
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	300-4937	1	Kit, Switch/Hourmeter Remote Panel	4	338-3466	1	Harness, Remote Panel (Includes Pins and Plug)
1	815-0910	2	Screw, Wood Mounting (#6 x 1)	5	323-1304	1	Plug (6 Pin)
2	308-1062	1	Switch, Rocker	6	323-1199	4	Pin, Contact
3	302-2002	1	Meter Hour				

# Remote Switch/Voltmeter Panel Begin Spec G



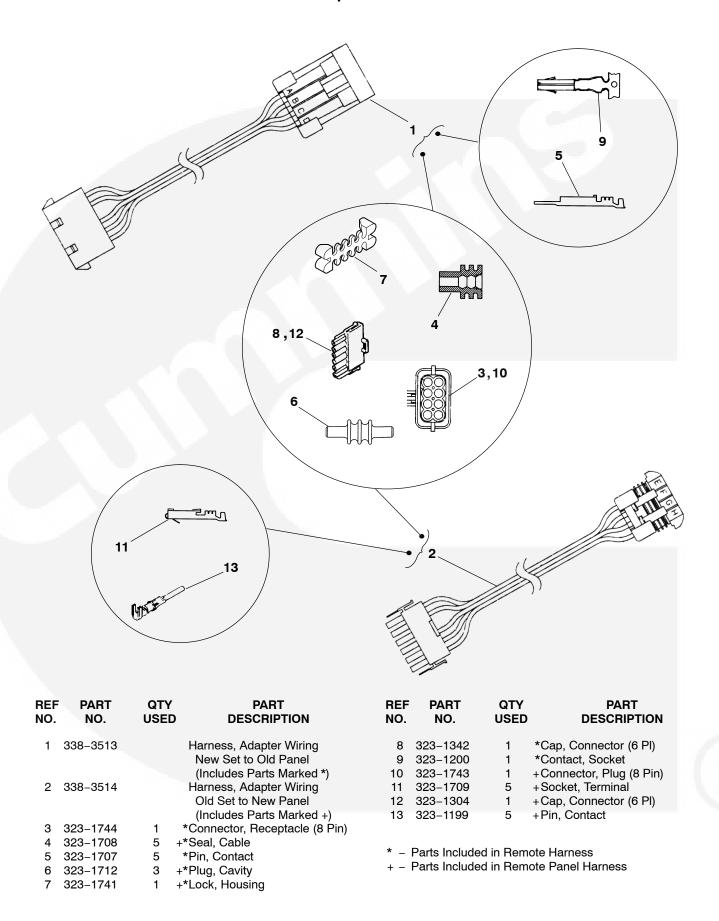
REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	300-4938	1	Kit, Switch/Voltmeter	7	850-0030	2	Washer, Lock
1	815-0910	2	Screw, Wood Mounting (#6 x 1)	8	338-3507	1	Harness, Remote Panel
2	308-1062	1	Switch, Rocker				(Includes Pins and Plug)
3	302-1641	1	Meter, Voltage	9	323-1304	1	Plug (6 Pin)
4	526-0409	2	Washer, Nylon	10	323-1199	4	Pin, Contact
5	526-0049	4	Washer, Flat				
6	871-0010	4	Nut, Hex Brass Machine (10-32)				

#### Remote Harness Begin Spec G



REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USEI	
1	300-4946	1	Harness, Remote (Includes	6	323-1708	5	+*Seal, Cable
			Parts Marked *)	7	323-1707	5	*Pin, Contact
2			Harness, Remote Panel	8	323-1741	1	+*Lock, Housing
			(Includes Parts Marked +)	9	323-1200	1	+#Contact, Socket
	338-3489-01	1	10'	10	323-1342	1	+#Cap, Connector
	338-3489-02	1	30'				
3	338–3572	1	Harness, Adapter (Includes Parts Marked #)	* _	Parts Include	d in Rer	note Harness
4	323-1744	1	+*Connector, Receptacle (8 Pin)	+ -	Parts Include	d in Rer	mote Panel Harness
5	323-1712	3	+*Plug, Cavity	# -	Parts Include	d in Ada	apter Harness

#### **Adapter Harness**



# Labels, Paint, Thread Sealant, Kits

REF NO.	PART NO.	QTY USED	PART DESCRIPTION	REF NO.	PART NO.	QTY USED	PART DESCRIPTION
	98-5335	1	Label, Air Cleaner – Begin Spec B		98-6074-02	1	Label, Warning (Provide Support)
	98-6105-03	1	Label, Air Cleaner - Begin Spec B		98-6402-02	1	Label, Warning (Service/ Maintenance)
	98-6586-02	1	Label, Battery Negative		98-6088	1	Label, Warning (Fire or Fumes)
	98-6566	1	Label, Fuse		98-6041	1	Label, Warning (Hazardous
	98-7371-04	1	Label, Model Identification				Voltage, Exhaust Gas)
			(Marquis 7000)		518-0347	1	Loctite, Bottle (250cc)
	98-7371-03	1	Label, Model Identification (Marquis 6500 LPG)		525-0394	1	Paint, Enamel Touch-Up - Black (Flat) 16 oz. Pressurized
	98-6618-01	1	Label, Oil Capacity (White				Can
			Background)		518-0452	1	Sealant, Thread (50cc Bottle)
	98-6618-02	1	Label, Oil Fill (Black		120-0161	1	Kit, Oil Pump Gasket
			Background)				Kit, Gasket
	98-6388-02	1	Label, Phone Info		168-0190	1	Valve Grind
	98-7370	1	Label, Stripe		168-0193	1	Engine

# Wiring Diagram Information

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